

Nano System Integration

Towards Energy Efficient Sensor Systems

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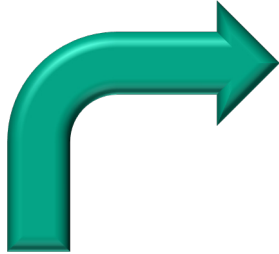
nanett
nano system integration
network of excellence

GEFÖRDERT VOM

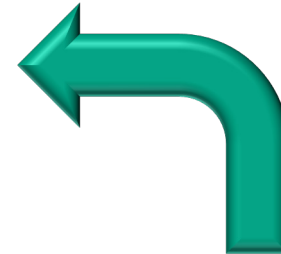
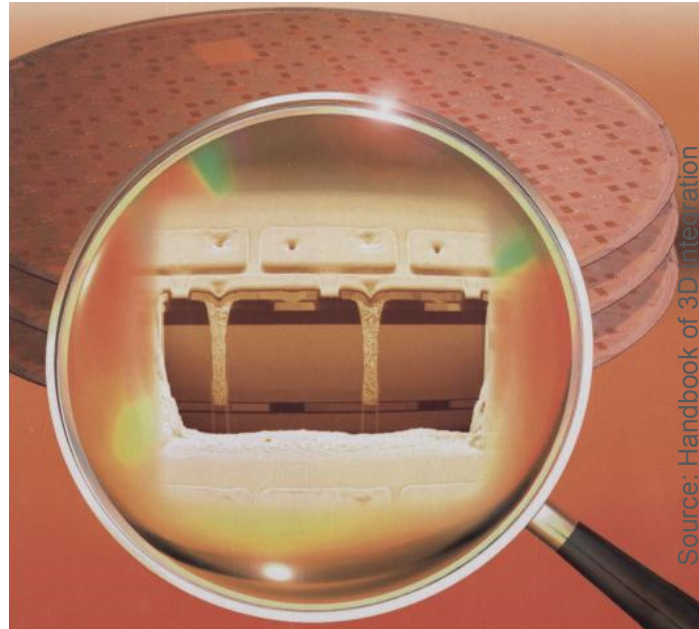


Bundesministerium
für Bildung
und Forschung

The changing landscape of micro- and nanotechnologies

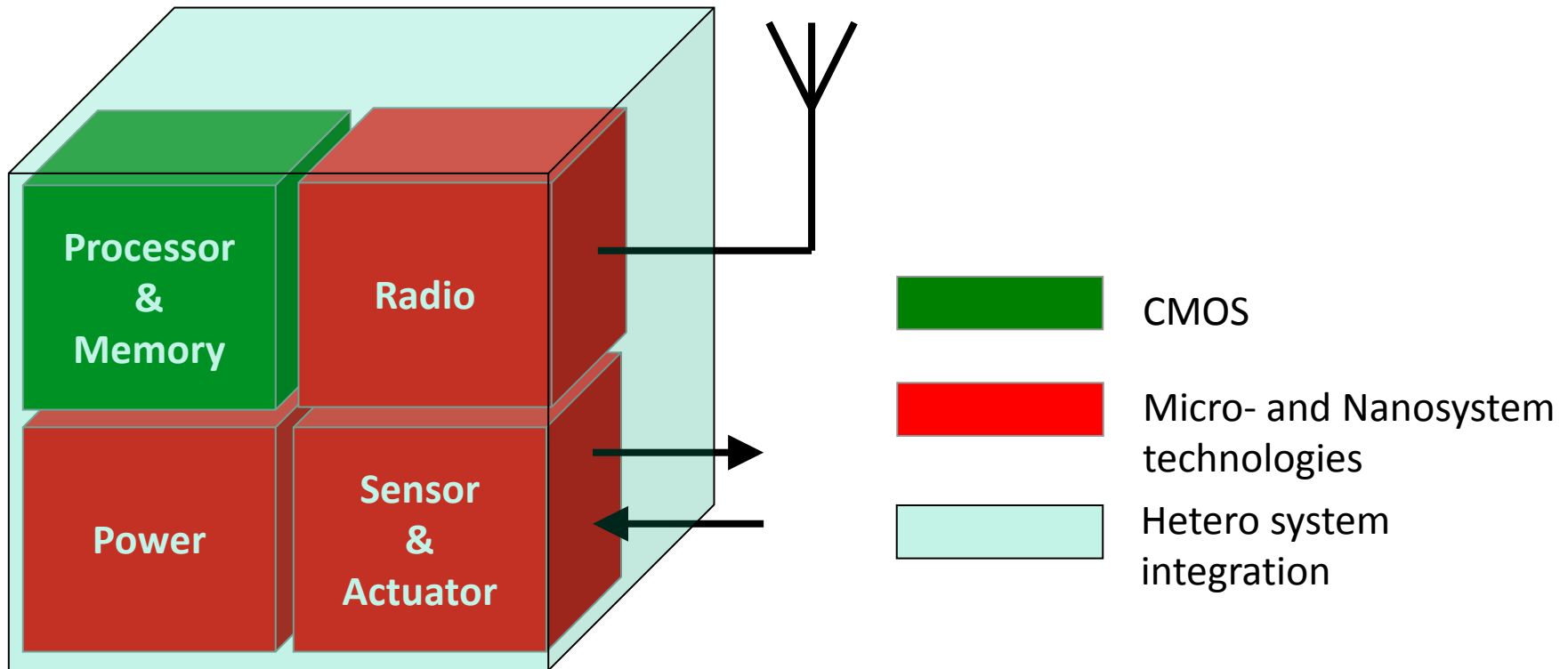


New concepts
and materials for
nanoelectronics



Integrating more
functionality while
going to the
nanoscale

Linking "More Moore" with "More than Moore"
towards
Smart Systems Integration



- Future trends are increasing functionality in one system at the same time with decreasing size

→ Nanosystems

Energy Efficient Autonomous Sensor Systems



Condition Monitoring



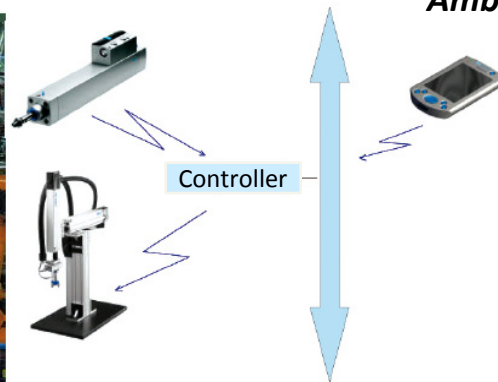
Ambient Intelligence



Body Area Network for Medical Applications



Remote Control in Production Lines

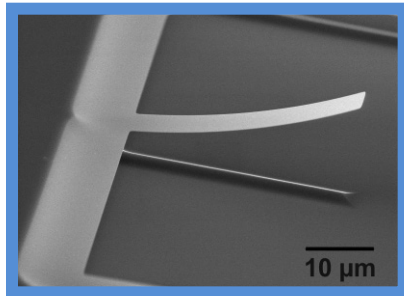
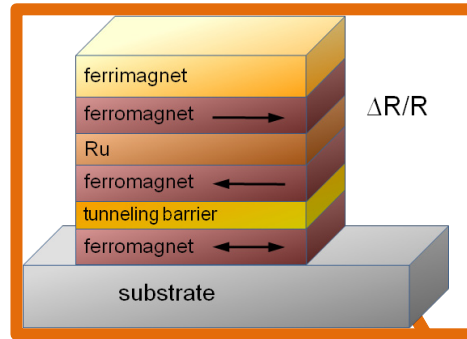


Environmental Monitoring

Research Fields of the Network

Novel Processes and Technologies

Nano Scale Material Systems for magnetic Sensor Applications



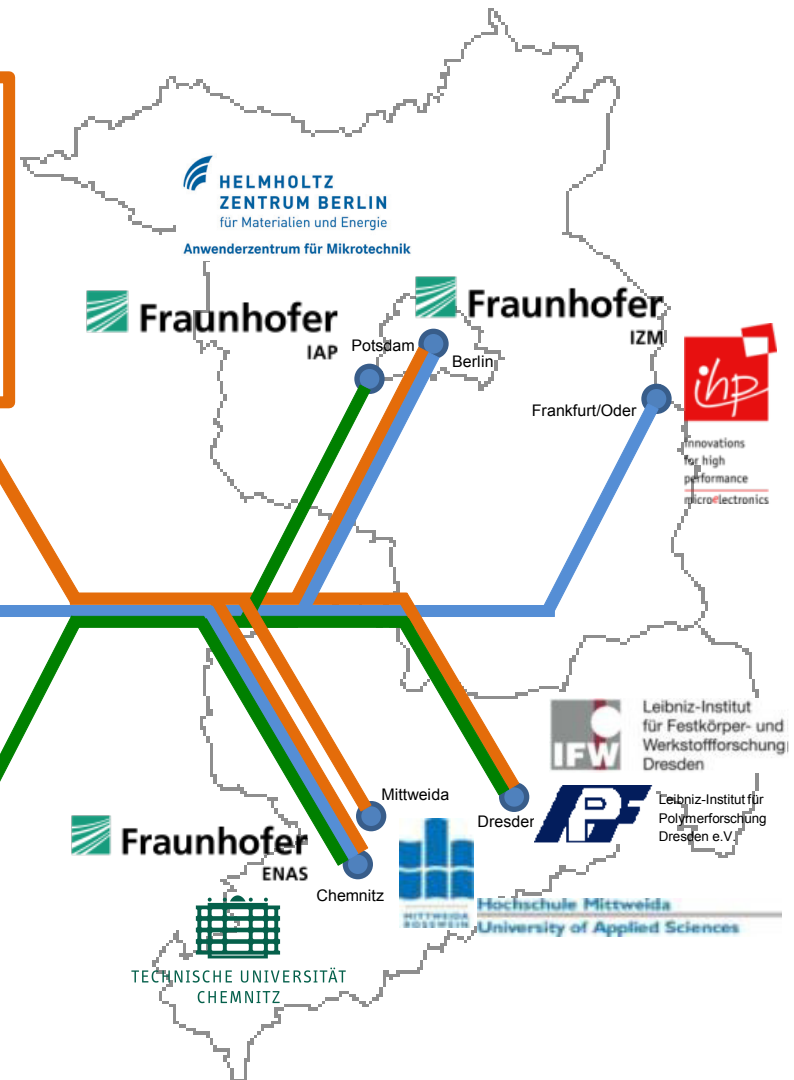
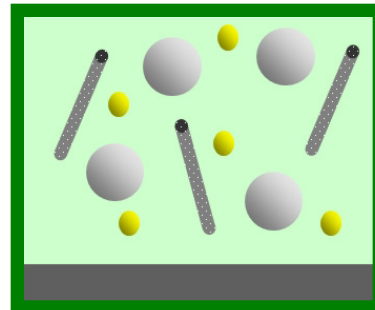
Micro-Nano-Integration

NEMS/MEMS-Electronics
Integration for Energy Efficient

Sensor Nodes

Nano Materials

Material Integrated Sensor
Functionality Based on Nano
Effects



Projects of the network

Phase 1: Integration at the Component Level (3 Years, Funding by BMBF)

Flagship project A:

Nano scale material systems for magnetic sensors

Flagship project B:

NEMS / MEMS electronics integration for energy efficient sensor nodes

Flagship project C:

Material integrated sensors based on nano effects

Phase 2: Integration at the System Level (2 Years, Funding by BMBF)

Joint Project A+B:

Hybrid oder monolithic integrated NEMS / MEMS

Joint Project B+C:

Modules with nano based distributed functionality

Associated Projects in cooperation with the industry (2 - 3 years, Funding by state of Saxony)

Associated Project 1:

Spintronic sensor systems

Associated Project 2:

Sensor integration by Through Silicon Via

Associated Project 3:

Bistable display for transport monitoring

Goal: Realisation of novel nano patterned spintronic elements

Materials / Deposition

- Novel exchange bias film systems for Spintronics
- ALD: magnetic materials and tunneling barriers
- Flexible substrates

Nanopatterning

- Laser interference lithography
- Nanoimprint / E-Beam
- Layer modification by Laser exposure

Characterisation

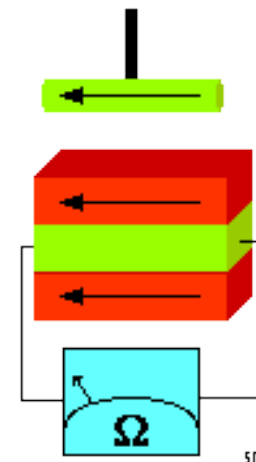
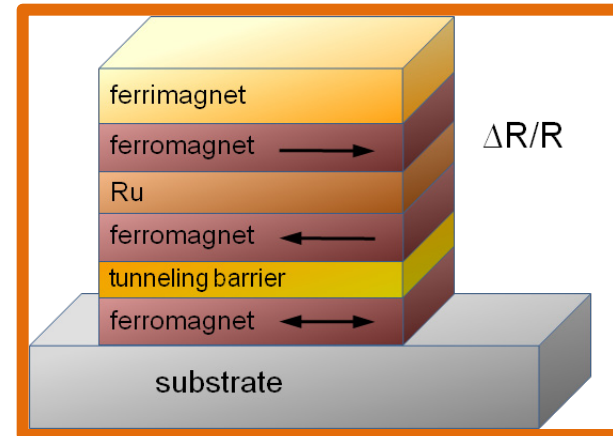
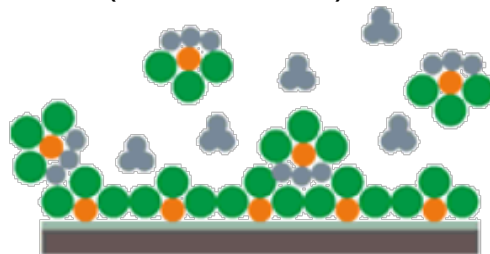
- Structural and magnetic properties at the nano scale



Fabrication of novel film systems for Spintronics:

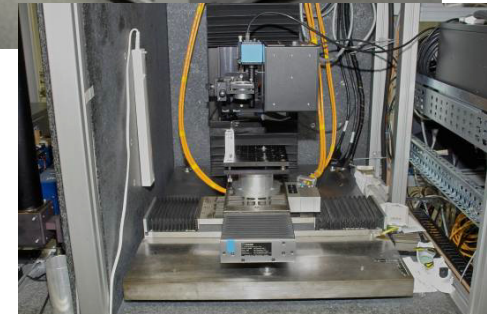
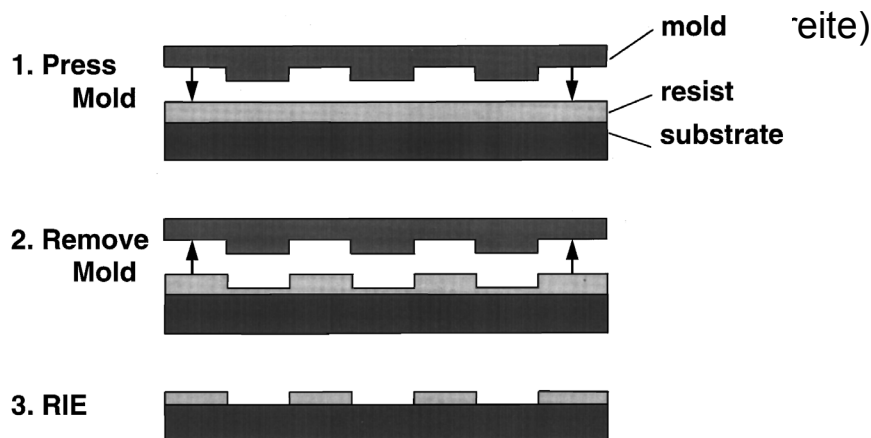
- + GMR/TMR-systems
- + Exchange bias systems (FeTb/Co)

- Sputter und MBE deposition
- ALD deposition (Precursor development)
- Flexible substrates (GMR effect)



Nanopatterning

- Nanoimprint lithography (NIL):
 - Development, Fabrication, Test of the Imprint tools
 - Modification of the technology
- Laser interference lithography (LIL):
 - Sub micro patterning, Ultra short laser pulse
 - Modification of the magnetic properties by Laser annealing



SQUID-VSM, MOKE Magnetometry

Magneto-transport properties (TMR, GMR)

SP-Scanning Tunneling Microscopy

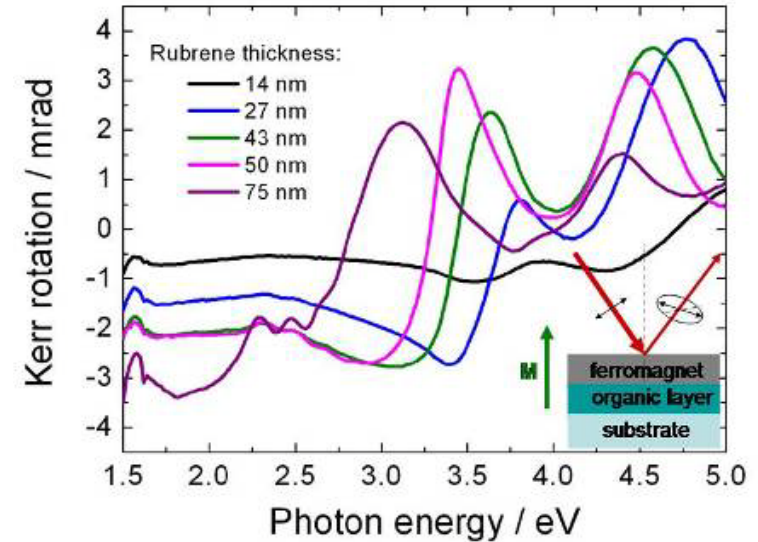
Magnetic Force Microscope

Ellipsometry (BESSY, Synchrotron Radiation (4-30 eV)

Raman-Spektroskopie

X-ray Structural Analysis

Transmission Electron Microscopy



Goal: Novel technologies for autonomous multi functional smart microsystems

MEMS/NEMS technologies

- Monolithic integration in CMOS (NEMS/MEMS, TSV)
- Hybrid integration (RF-NEMS)
- Modelling
- Application



Sensor network

- Software concepts
- Communication protocols, self exploration and energy efficient communication
- Simulation of network scenarios

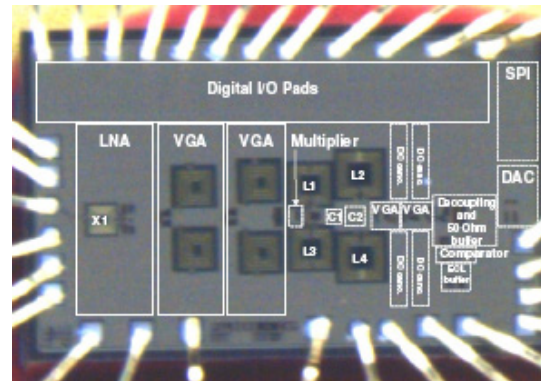
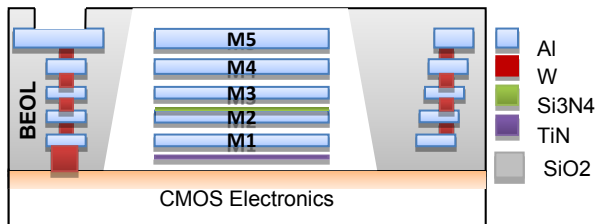
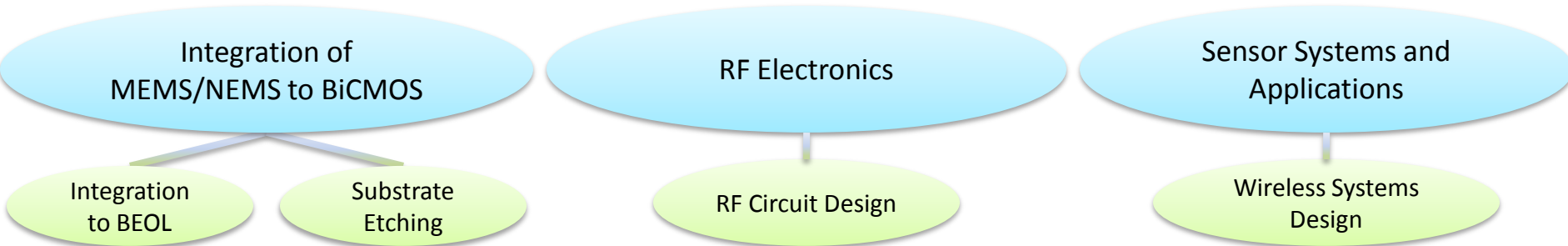


Energy management

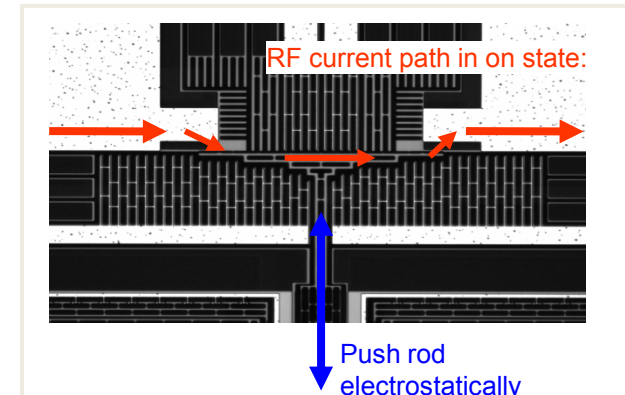
- Novel energy
- Micro-/nanoscale storages
- Intelligente energy management
- Low power electronics



MEMS/NEMS technologies – Integration of Wake up receiver for energy efficient sensor nodes



UWB RX IC

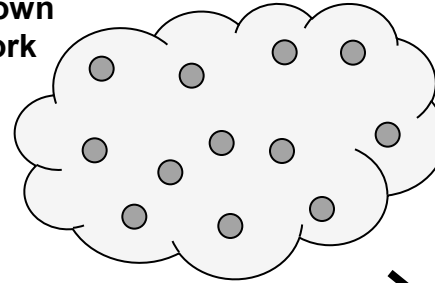


Flagship Project B

Sensor network

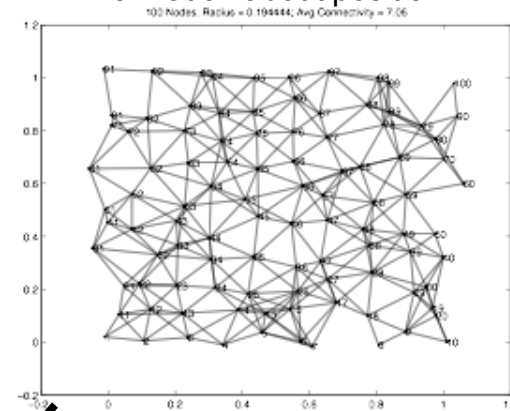
- Identification of node properties and neighbors relation
- Initialization of the application
- Determination of the net layout
- Determination of the node position
- Geographic Routing
- Mapping of the measurements to the locations

Unknown Network



Explored Network

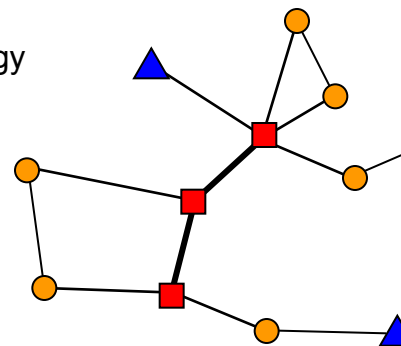
- Connectivity
- Node properties
- Information about position



Source: Giorgetti et al., IPSN'07

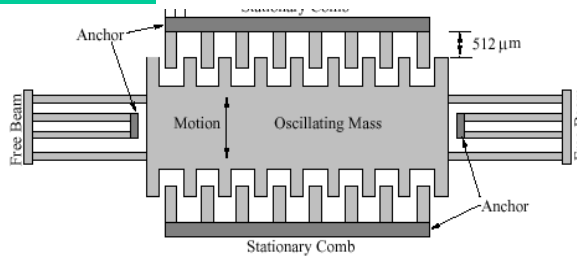
Intelligent Network

- Optimized communication strategy
- Efficient use of resources

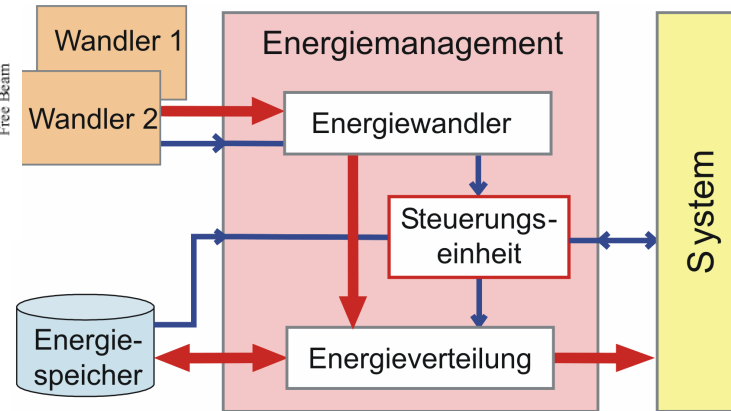


Energy management

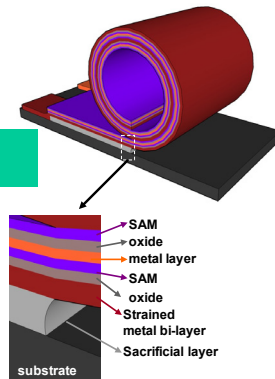
Conversion



Intelligent distribution



Storage



Low power Electronics

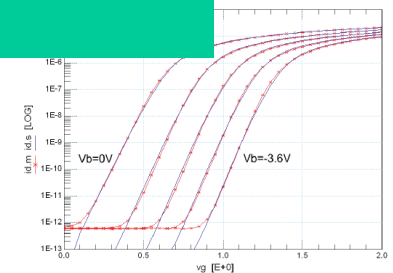


Abb.: Übertragungskennlinie eines NMOS-Transistors, W:20 μm, L:20 μm bei Vds = 0.1V

Goal: Novel materials with integrated functionalities based on nano effects

Novel materials

- Electroactive polymers
- Nanocomposites
- Nanotubes
- Functional polymers

 **Fraunhofer**
ENAS

 **Fraunhofer**
IAP

 Leibniz-Institut
für Polymerforschung
Dresden e. V.

 Leibniz-Institut für
Festkörper- und
Werkstoffforschung
Dresden

System integration

- Integration of sensor and actor systems
- Integration of power supply
- Interface nano-micro-macro



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Application

- Direct material control
- Adaptive and self healing materials
- Condition monitoring
- Energy harvesting

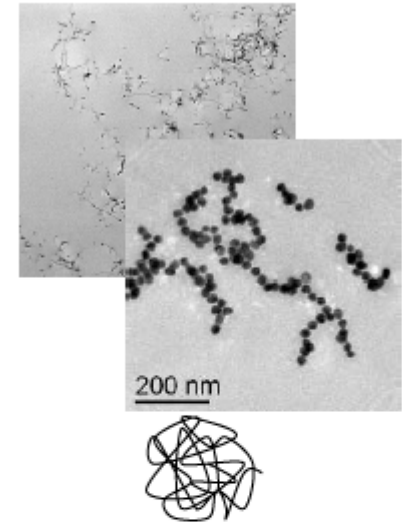


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Novel materials

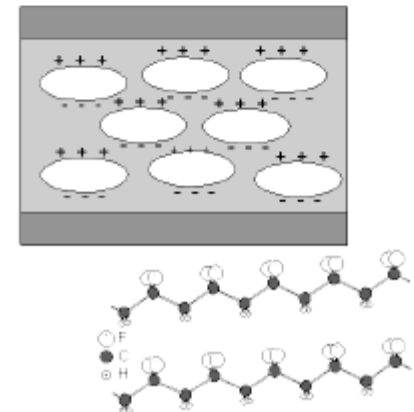
Conductive Quantum dot nano composite

- Quantum dots commercial available
- conductive matrix by usage of CNTs, integration of metallic nano particles and functionalized Polythiophene



Piezoelectric polymers and nano composites

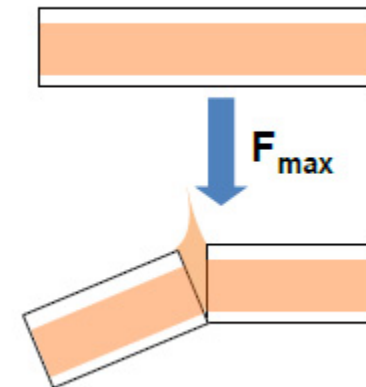
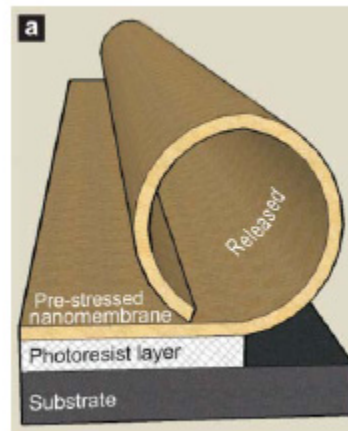
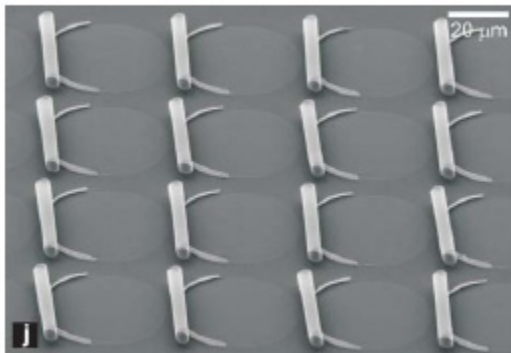
- Development of piezoelectric materials on the base of polymers
- Use of ceramic piezoelectric nano fillers and sensitive cellular piezoelectric polymer films



Novel materials

Smart tubes

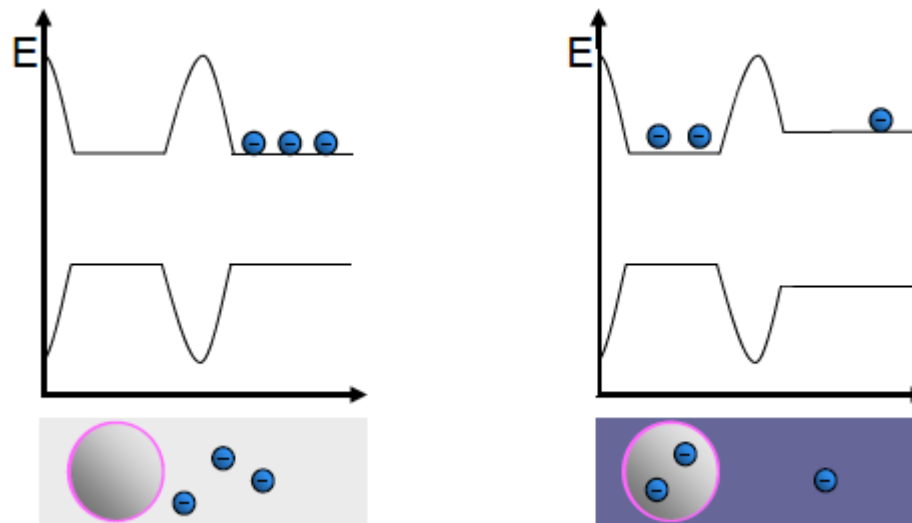
- Micro and nano tubes of diverse materials and combinations of that (semiconductors, metals, oxides)
- Analysis and adaption of mechanical properties to the crack calibration
- Technology development for the scaled fabrication



Sensor Systems

Sensor design and simulation

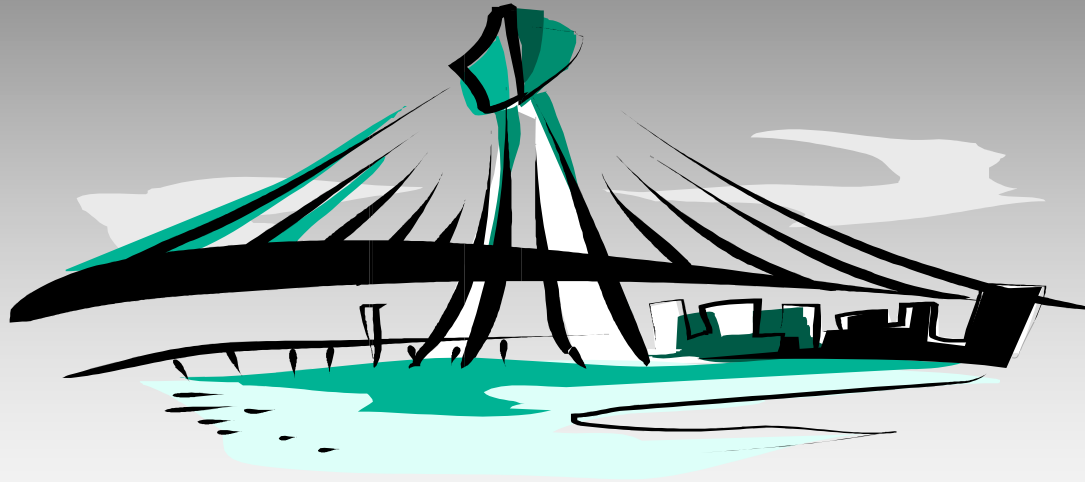
- Design of the sensor systems (mechanical, electrical)
- Fundamental investigation of the conducting effects in the quantum dot composite
- Simulation for the extraction of material parameters
- Technology development for integratable sensor systems



Conclusion

- The strategic direction of the network is the connection of fundamental with application oriented research in the promising domains of nanotechnology and system integration technology
- Combining the capabilities of several renowned scientific institutions enables international and domestic top level research on a competitive basis
- Using synergies created by the collaborative work of different renowned research centers is essential to suit the scientific requirements of these highly interdisciplinary field and due to huge investment costs
- The aims of the network are the transfer of science into applications and being an attractive, competent and solid partner for the industry

Nano system integration network of excellence



Bridging the Gap between Nano and Application