

## Power-Energy-Harvesting in Harsh Environments!

### Schedule:

- **Short Introduce of the Companies**
- **Acceleration, Vibration**
- **Structural mechanics**
- **Wireless Sensor Notes ( WSN )**
- **MST-Sensors**
- **Batteries**
- **Energy Harfesting**
- **Power-Kinetic-Energy-Converter-Concepts**

**CADwalk GmbH & Co. KG** simulate Semiconductor-Devices for highest Frequencies in III-V-Technology and is developing „Wireless Sensor Notes“ WSN since more than fifteen Years.

### Simulation:

We build III-V-Layers in CAD and calculate in FEM-Simulations e.g. current characteristics.

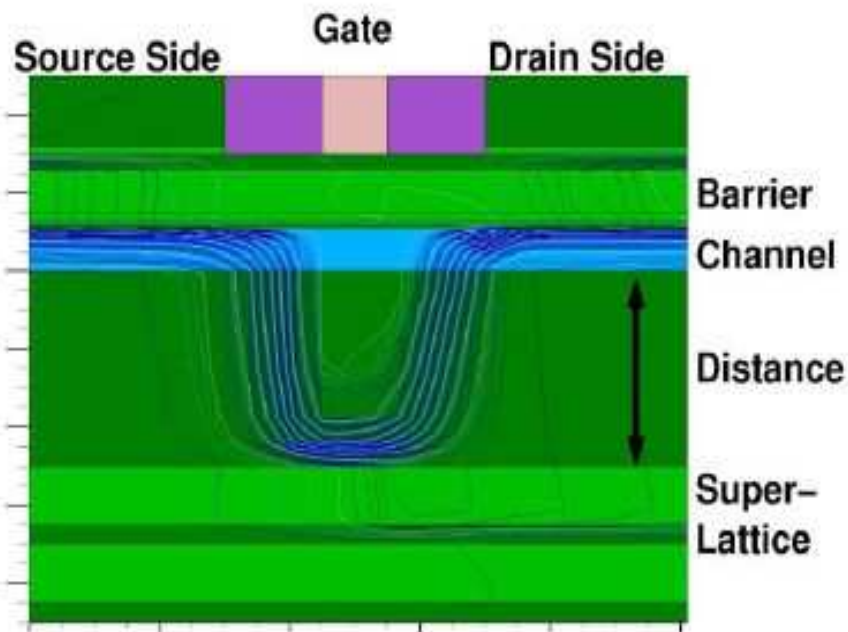


Figure 4: Device simulation: current flow lines for  $L_g=100\text{nm}$ ,  $V_{ds}=2.5\text{V}$  and  $V_g=-0.8\text{V}$

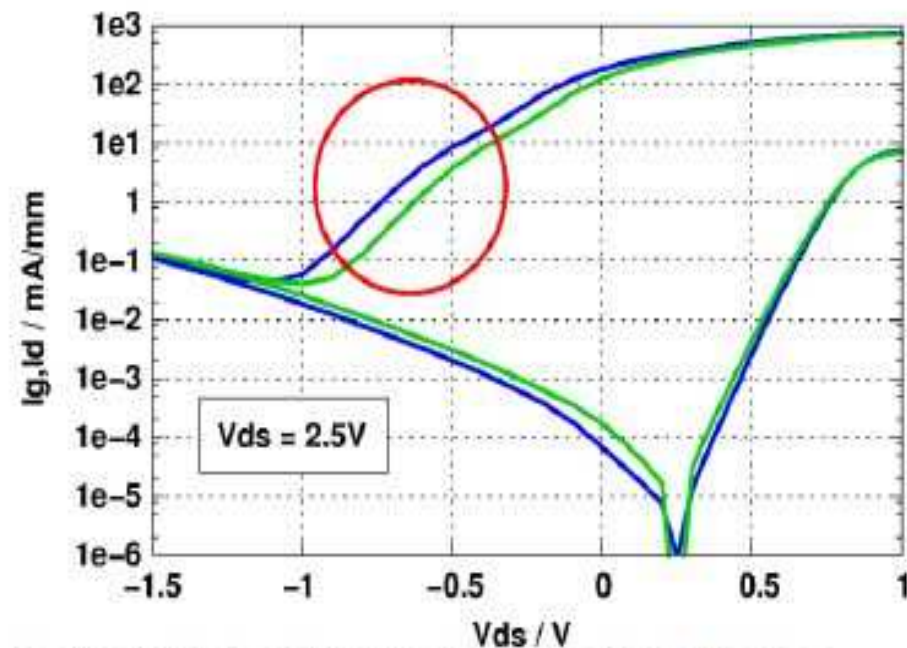


Figure 2: Device simulation: drain and gate leakage currents for 100nm gate length HEMTs with different distances between Schottky contact and channel

## Wire less Sensor Notes

**CADwalk integrates synergetic concepts to create necessary functionality at minimized costs and cost of ownership.**

**With a small microcontroller, a dual-axis MEMS-sensor, a very thin lithium-polymer battery and an ultra flat Bluetooth transceiver we build one of the smallest, most useful, time and cost saving wireless-acceleration-measurement-system for the automation-, semiconductor- and flat-panel-industry.**

**It clearly watches jitter and not allowed touches during a handling sequence.**



## Fa. RAMPF 1926



### HISTORY

What was started in 1926 as a blacksmith shop, has evolved into the leading company for concrete product molds. Worldwide.

In the forward looking traditions of a family enterprise, 600 highly qualified associates around the globe are producing molds of first class quality and the highest dependability.

Satisfied clients around the globe have, for decades, been living proof of the quality and scope of Rampf's relationship with the Concrete Industry.

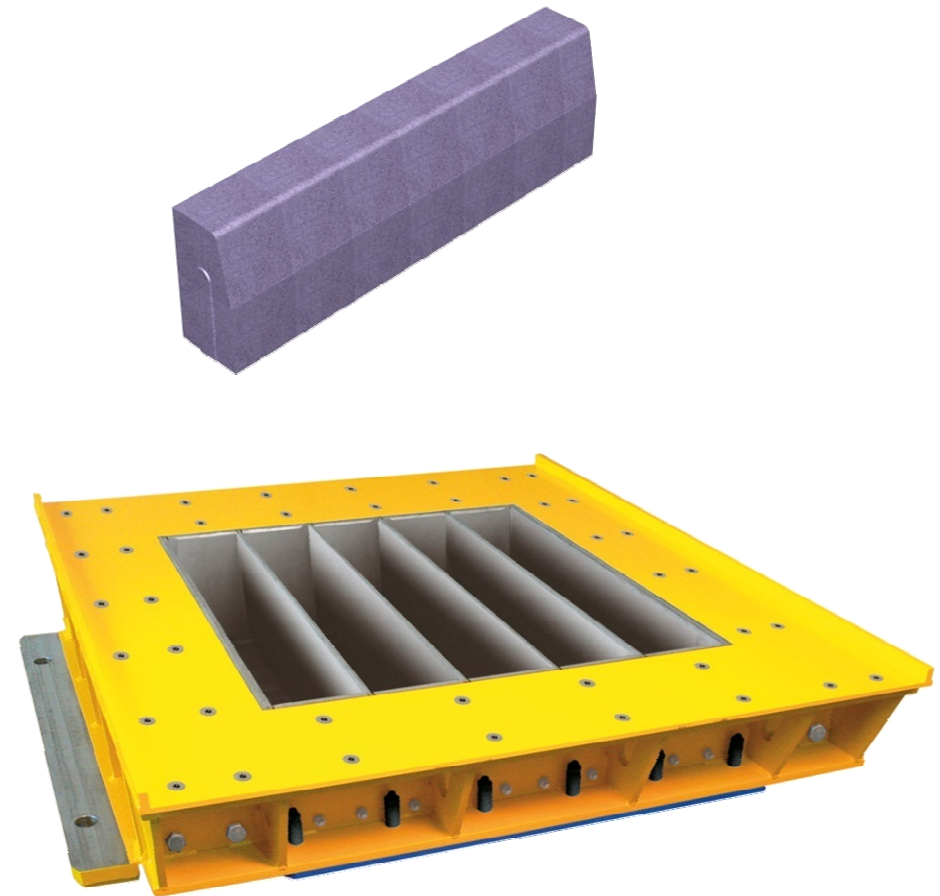
# RAMPF FORMEN today



## RAMPF SUBSIDIARIES



## Mould for Kerbs

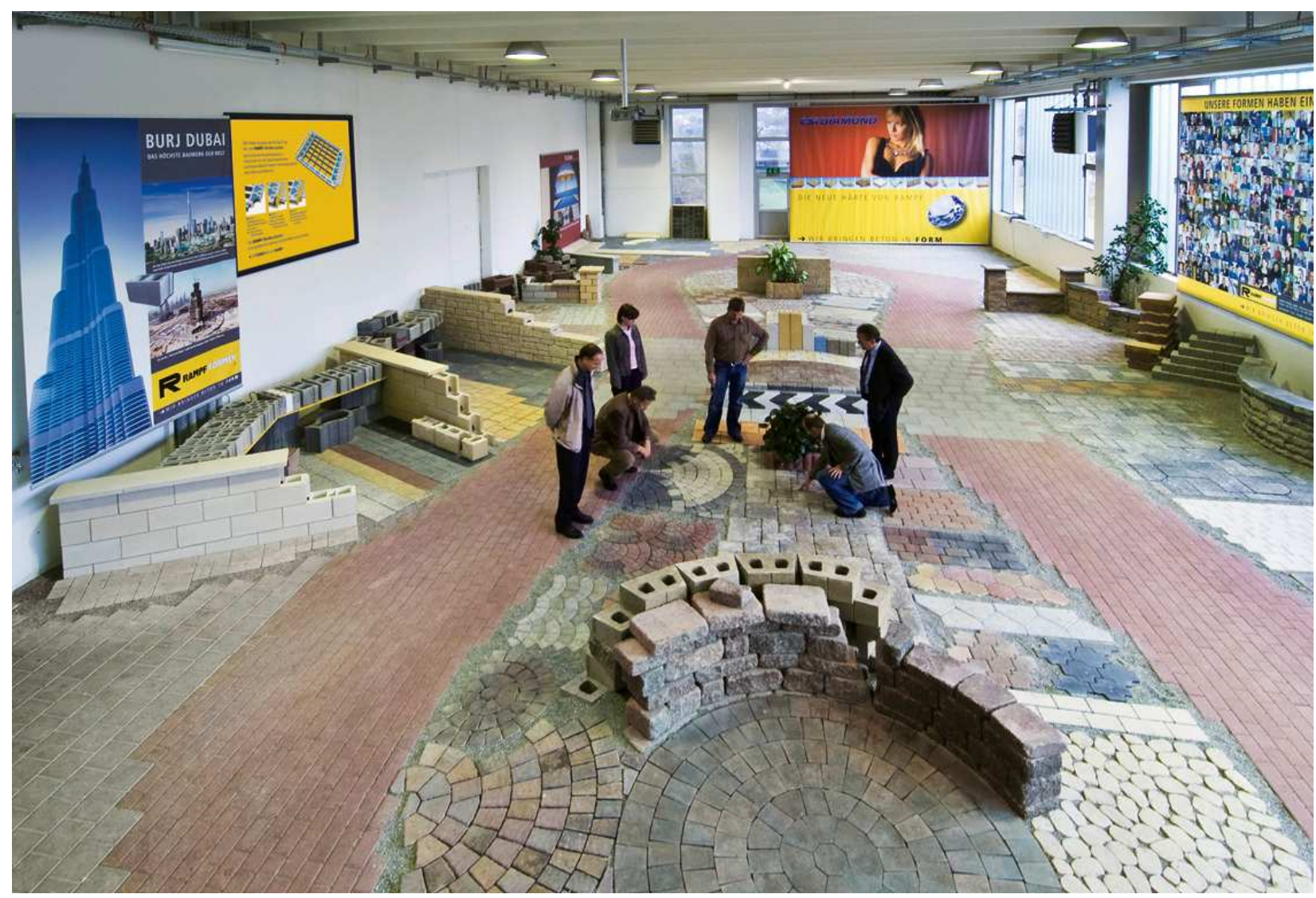


# Molds for Pavestones





# „Stone-Hall“



## The field of application in Dubai

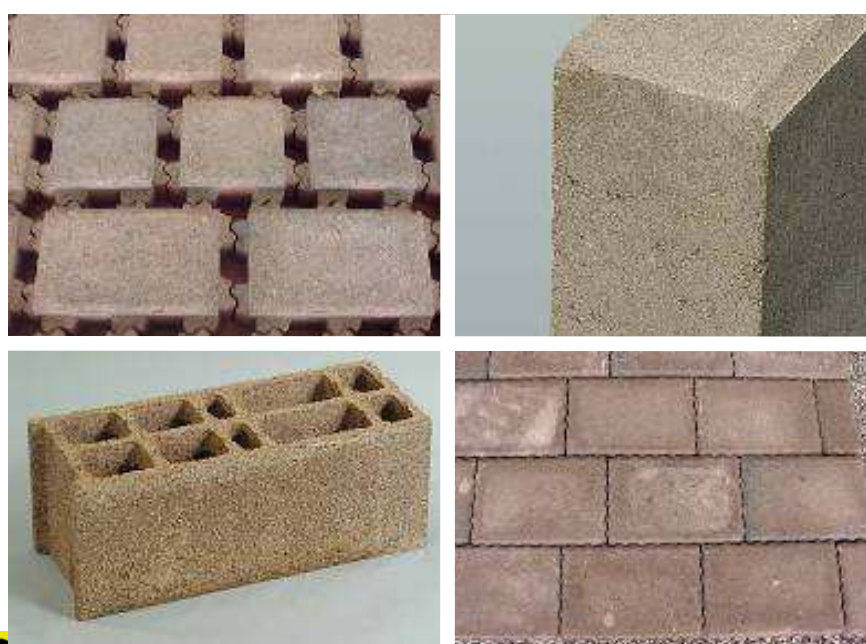


Sheik Zayed Road with Emirates Towers, Dubai

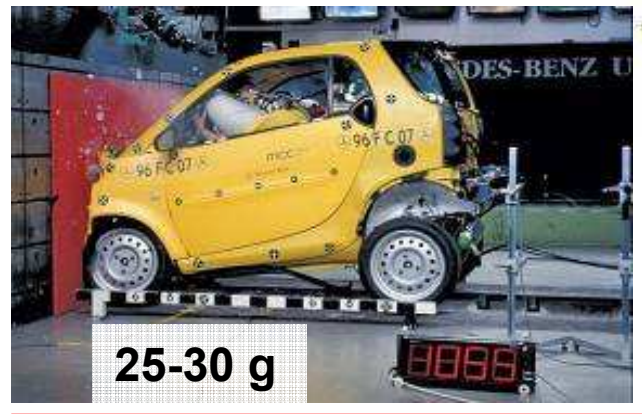


# Production System

- Cycle times in manufacturing (max. 12-20s duration per step)



# Acceleration, Vibration



## How should the mold look like the future

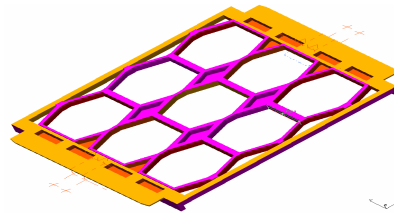
It recognizes itself!  
RFID technology!



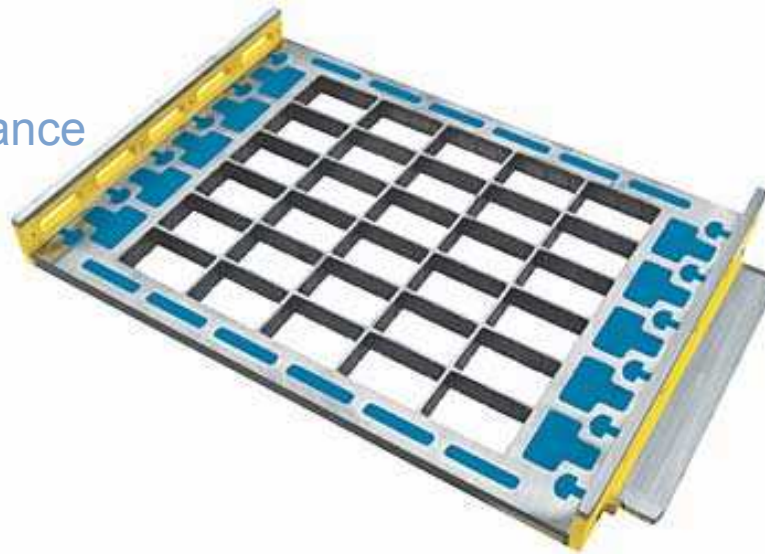
Predictive maintenance

WSNs for more  
process parameters

WSNs are outonomus  
and invisible integrated



Best material,  
optimized in **Structural mechanics**



Energy harvester  
supports WSNs

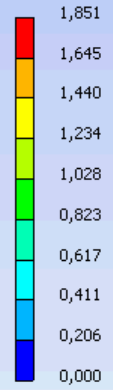


The mold optimizes  
energy efficiency and  
concrete compression  
automatically..



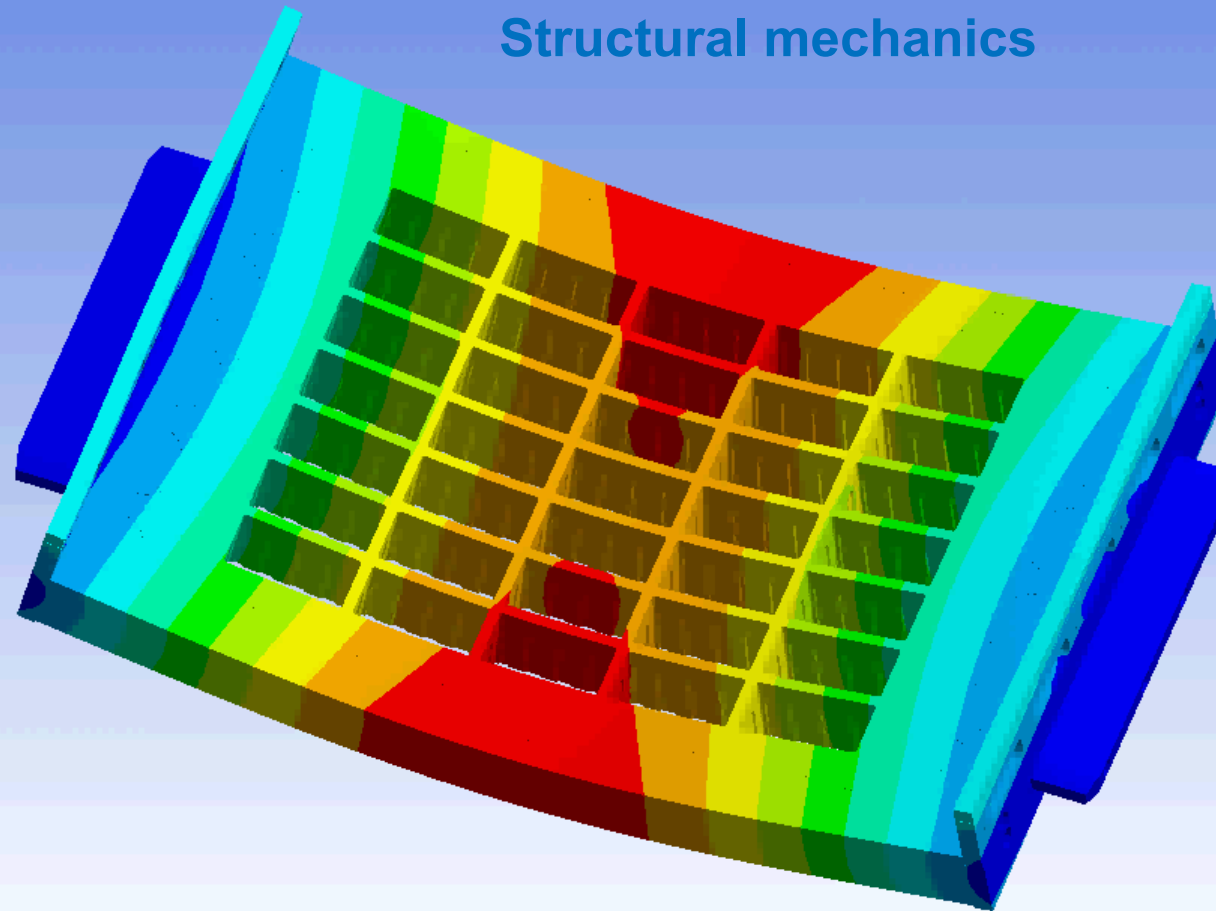


3. Eigenfrequenz im Bereich ( 142.195 Hz )  
Max: 1.851e+000  
Min: 2.320e-005  
2007/3/23 11:45



## Structural mechanics

ANSYS100  
WORKBENCH



# Structural mechanics

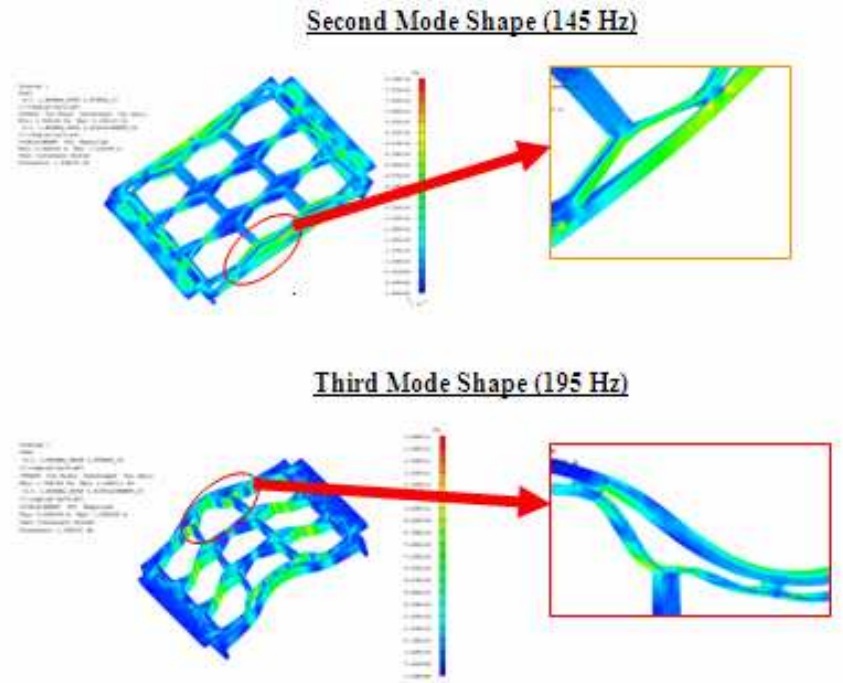
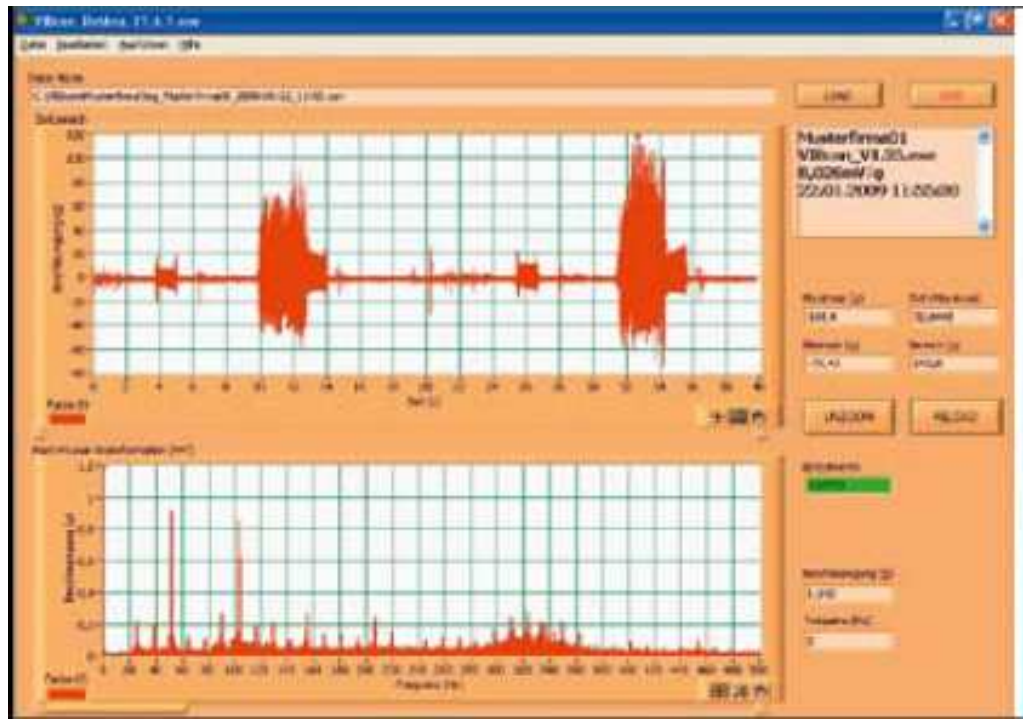


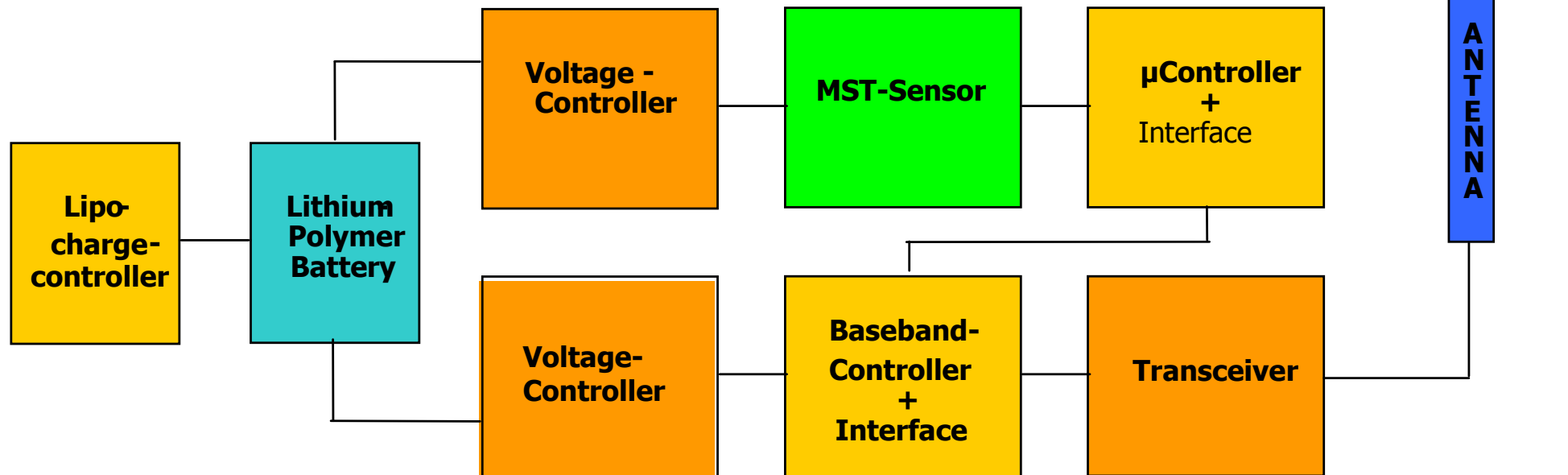
Figure 7. Details of maximum Von Mises stresses in modal response for Configuration II without side rails for  $E_{sp} = 0.1 E_{steel}$

## Wireless Sensor Notes



### Vibrations on the track

VIBcon, a sensor node designed for real time visualisation and recording vibration data on moving machine parts





# MST-Sensoren zur Schwingungsmessung

Dr.-Ing. Jiri Marek, Dr.-Ing. Michael Offenberg und Dr.-Ing. Frank Melzer  
(Robert Bosch GmbH/Bosch Sensortec)



DEUTSCHER ZUKUNFTSPREIS  
Preis des Bundespräsidenten  
für Technik und Innovation

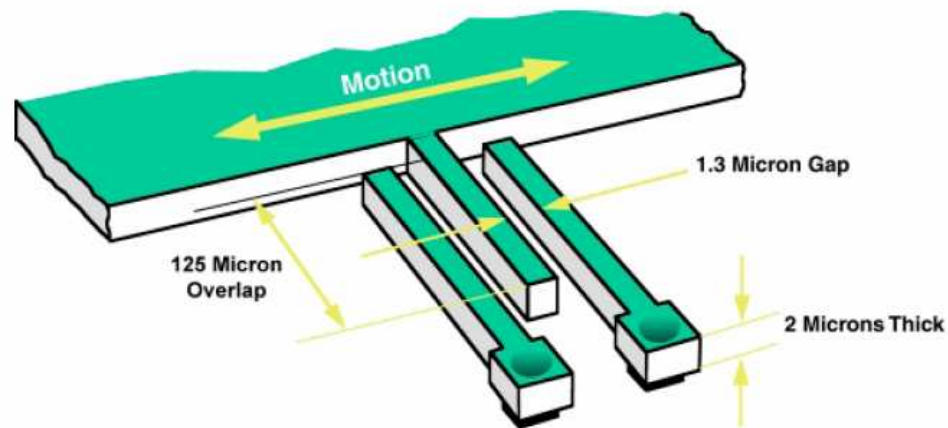


Figure 1. Beam Dimensions for a Single Finger.

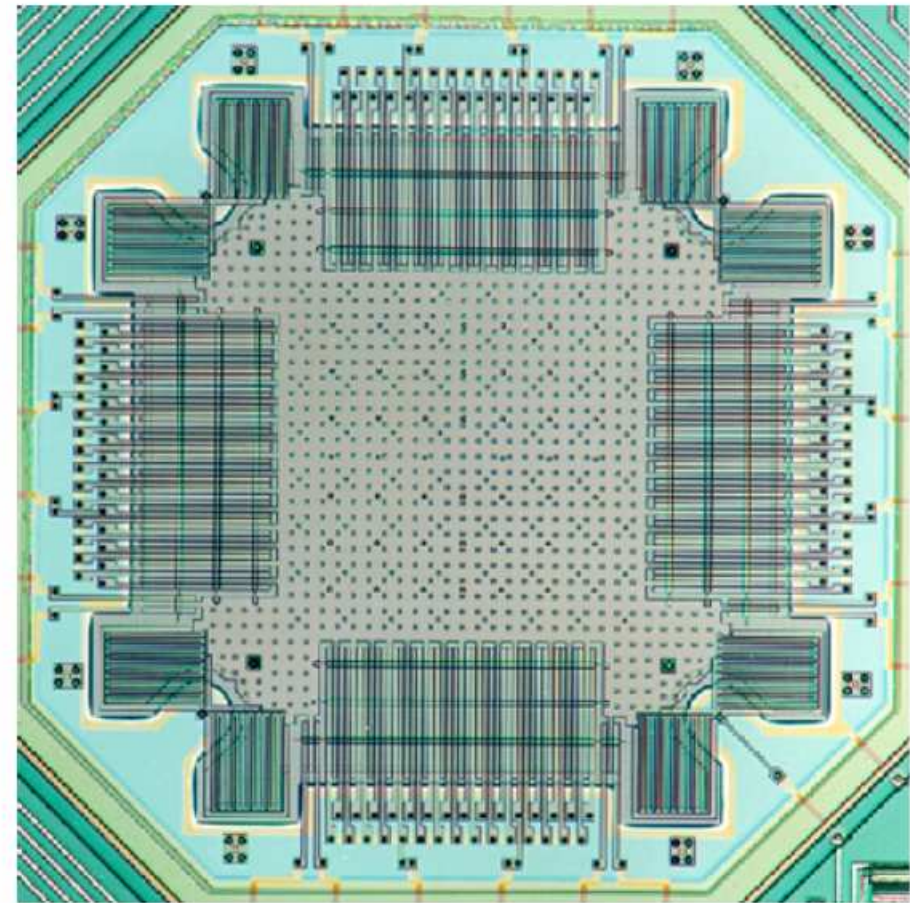
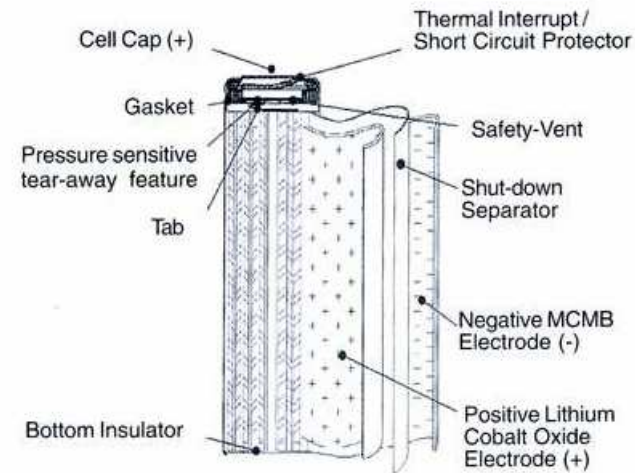
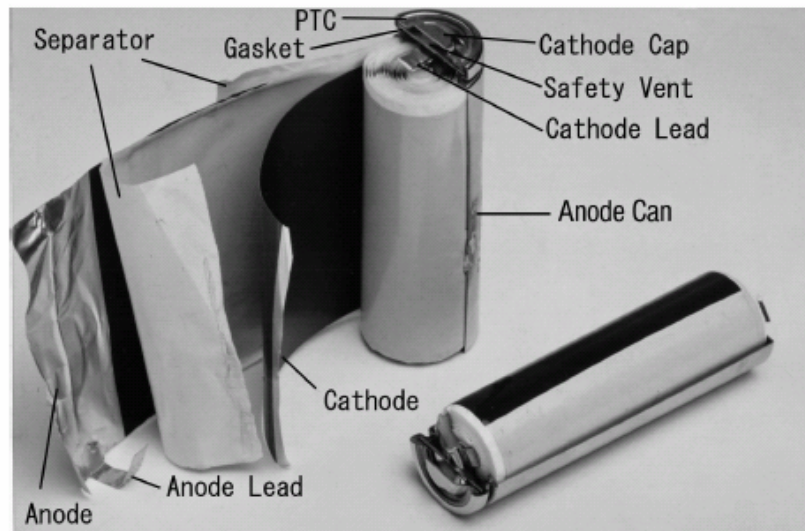
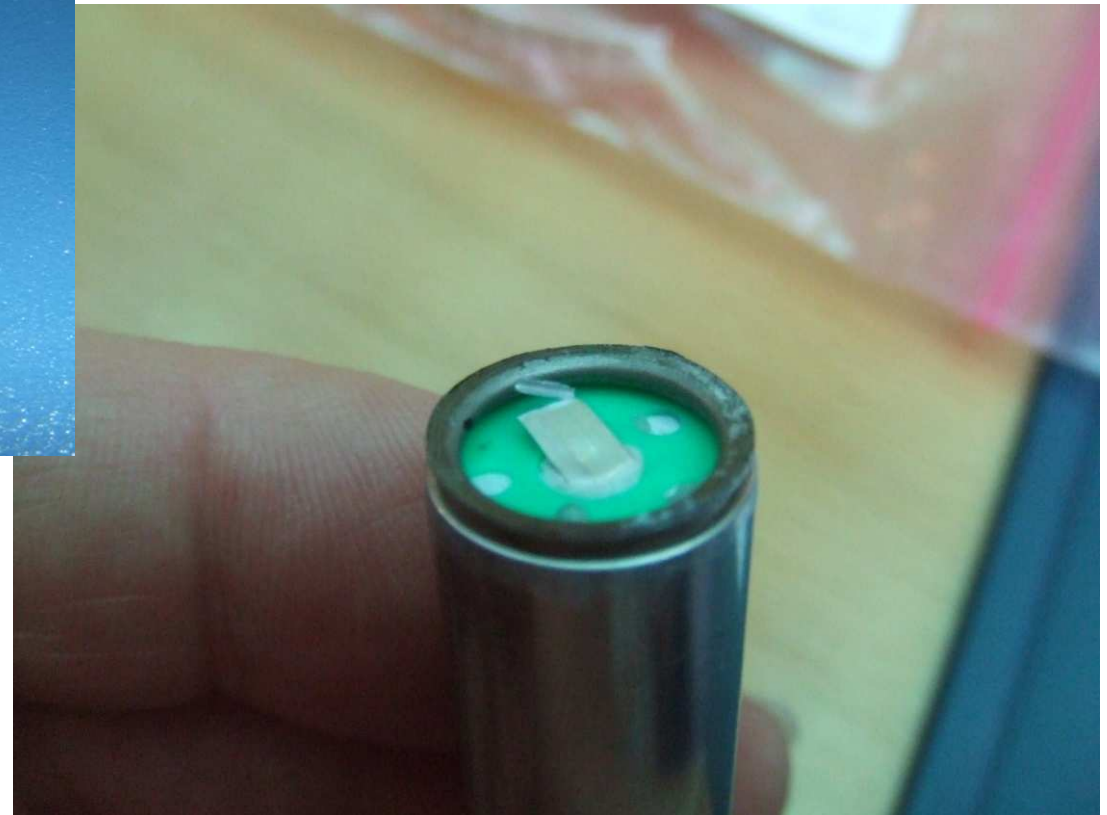
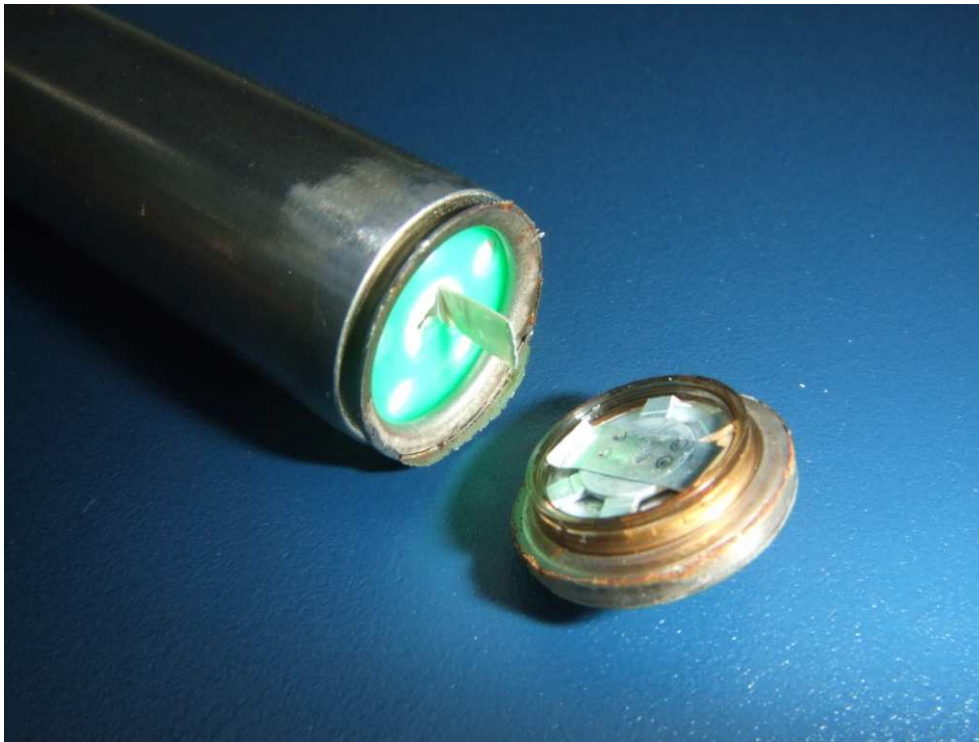


Figure 2. ADXL202 Beam Structure.



## A kind of Burn-In-Test for Lithium-Ion-Batteries





## Energy Harvesting

The four main varieties in the literature are:

- Thermal energy scavengers using e.g. thermo-electrics
- Vibrational energy scavengers, usually using electro-magnetic or piezo-electric generators
- Optical energy scavengers using solar cells
- Radio-frequency energy scavengers using antennae

# Polymer Power: Dielectric Elastomers and Their Applications in Distributed Actuation and Power Generation

Proceedings of ISSS 2005  
 International Conference on Smart  
 Materials Structures and Systems  
 July 28-30, 2005, Bangalore, India

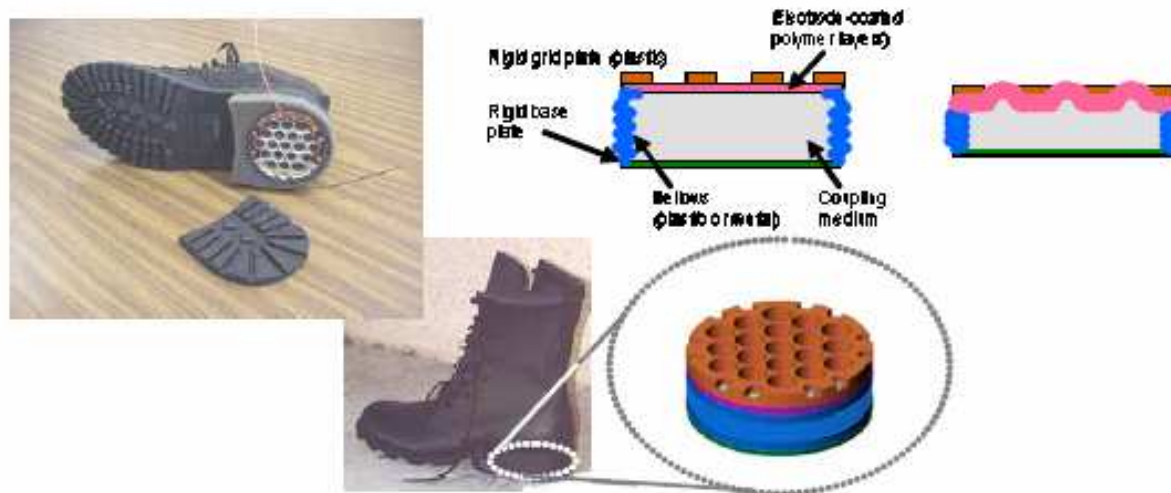
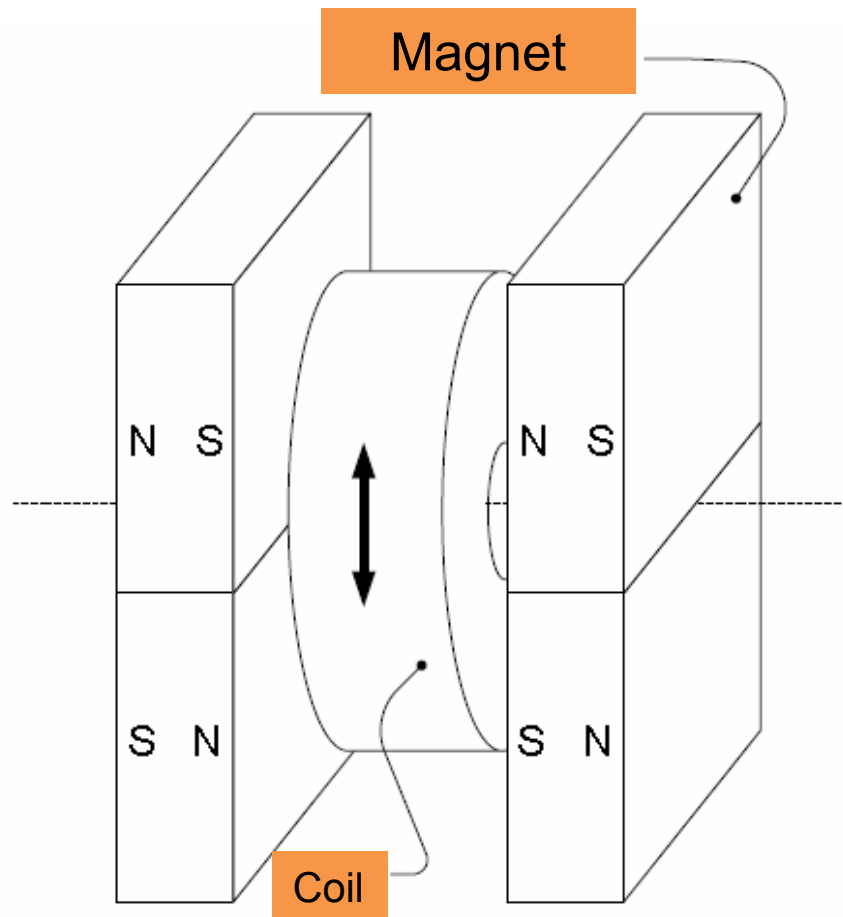


Figure 4. Dielectric elastomer-powered boot generators.

A heel strike boot generator developed by SRI (Fig. 4) investigated ways to harvest otherwise wasted energy from walking<sup>9</sup>. The demonstrated recovered energy on the order of 1 W per boot can be used to supplement battery power charge small devices such as handhelds or cell phones, as an emergency backup source of power, for specialized onboard boot functions such as massaging or, in the future, to enhance walking and other mobility performance.

Harsha Prahlad,\* Roy Kombluh, Ron Peirine, Scott Stanford,  
 Joseph Eckerle, Sean Oh  
 SRI International, 333 Ravenswood Avenue, Menlo Park, CA, USA

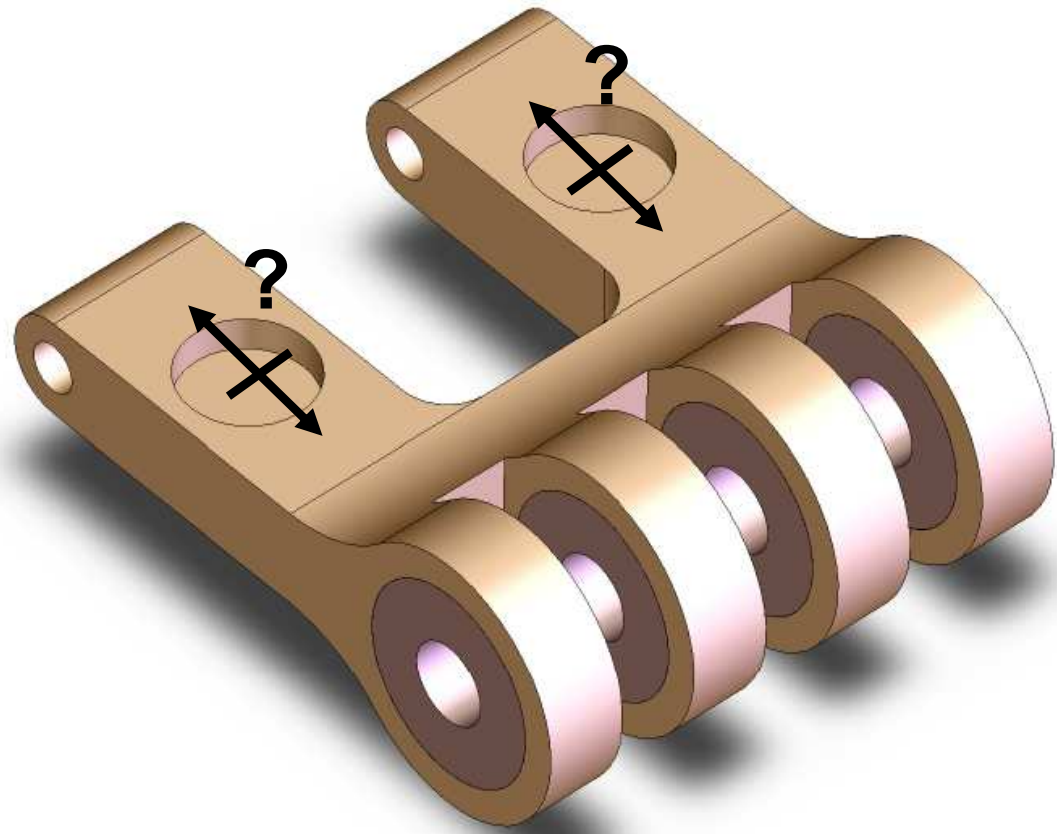
## First Idea



### Construction Space 1 cm<sup>3</sup>:

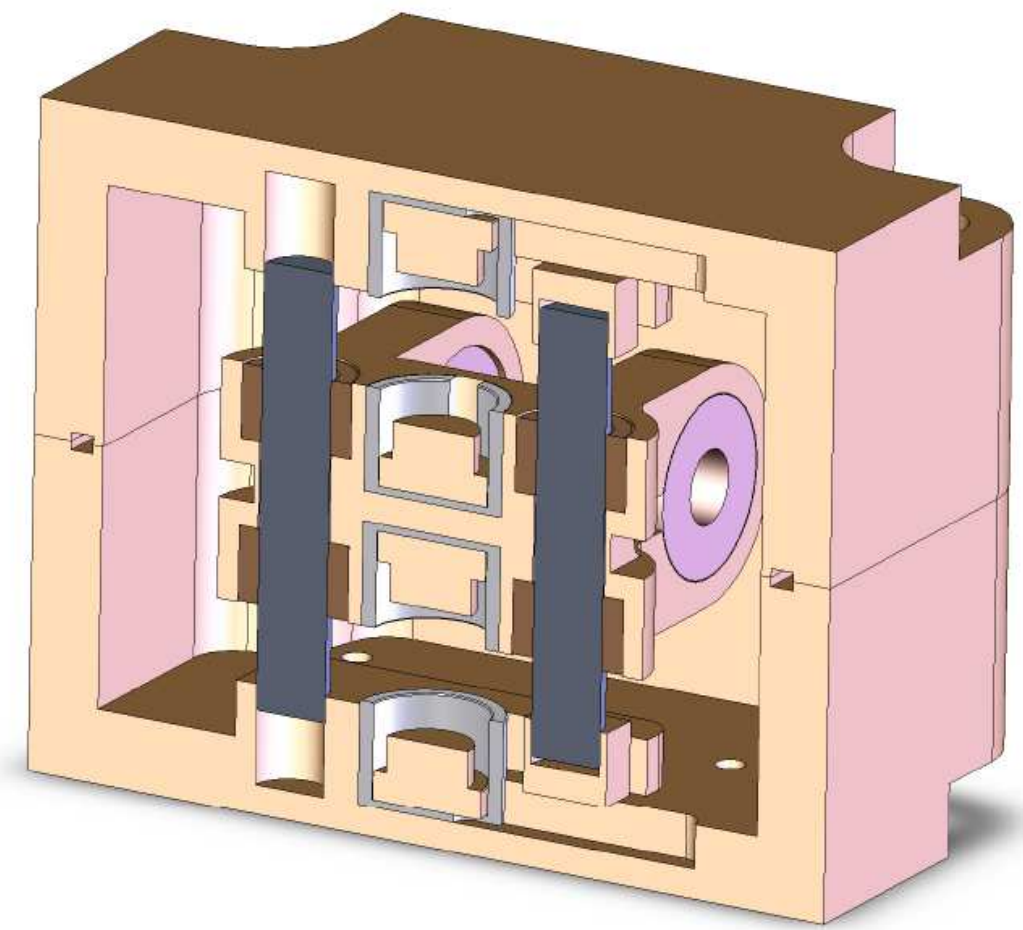
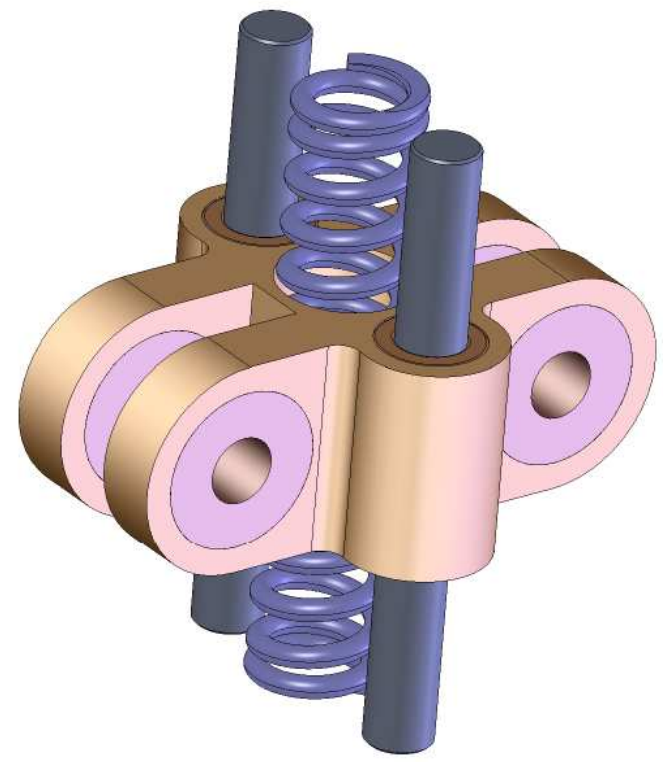
- a=8,7mm
- b=8,7mm
- h=13,1mm

# 1. Principle of a moving coil for a Kinetic-Energy-Converter

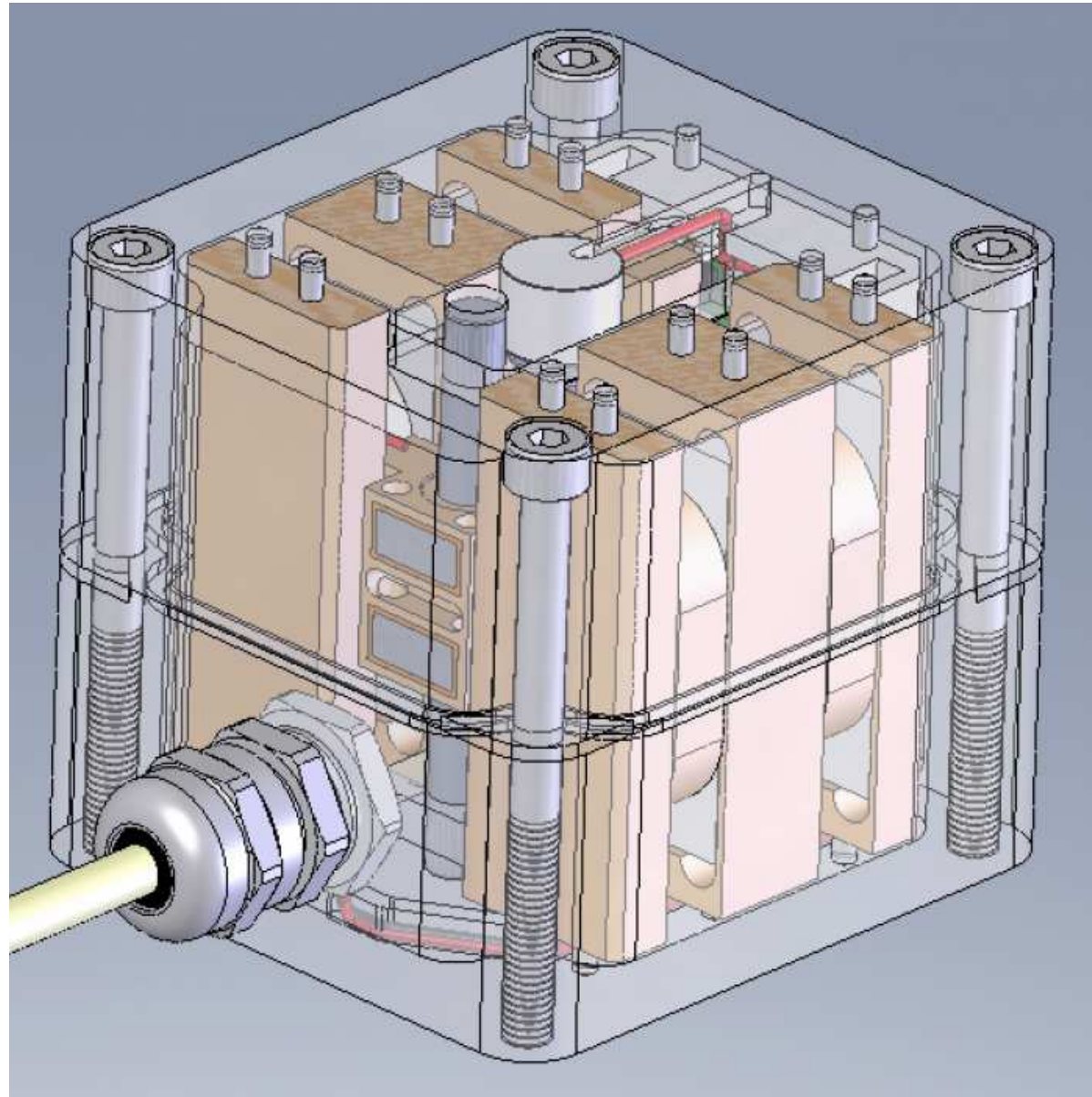




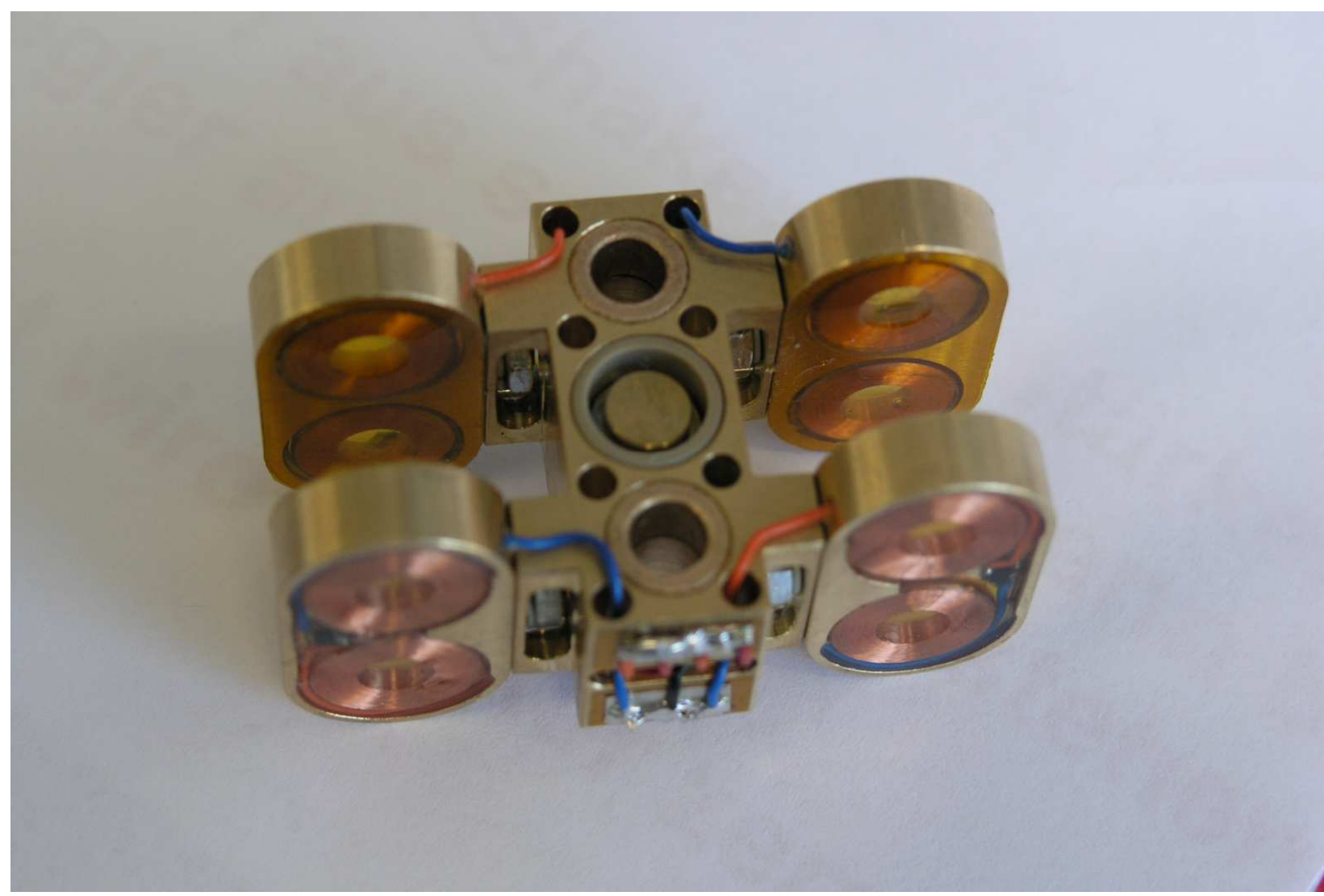
## 2. Principle of a Kinetic-Energy-Converter



## Kinetic-Energy-Converter



## Coils of the Kinetic-Energy-Converter



## Harvester Design @ HSG-IMIT

Place of Installation / Requirements

Acoustic Measurements

Data-Analysis

**Selection of a suitable Working Principle**

piezo-electric, inductive, capacitive, ...

**Generator-Modeling** based on recorded excit. data

Analytic & System Simulation

Finite Elements Simulation

**Prototyping**

Machine Shop

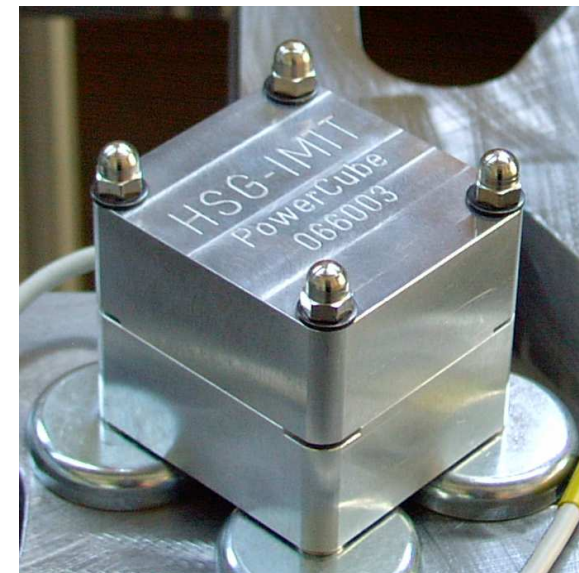
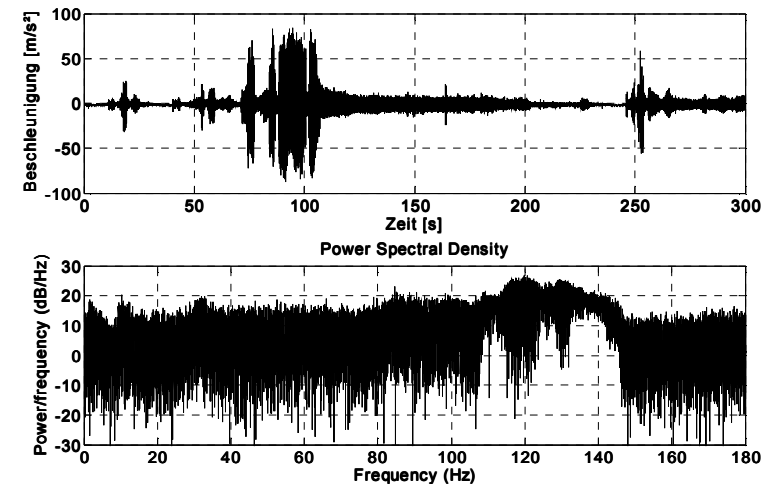
Clean Room

Support by Local Partners

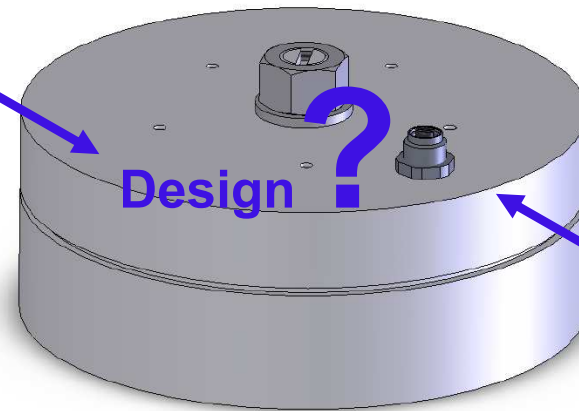
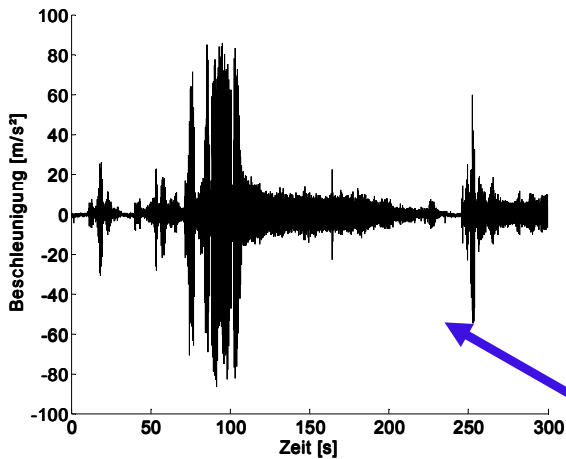
**Testing**

Laboratory Test (g-Lab)

Field Tests



## Harvester Design @ HSG-IMIT

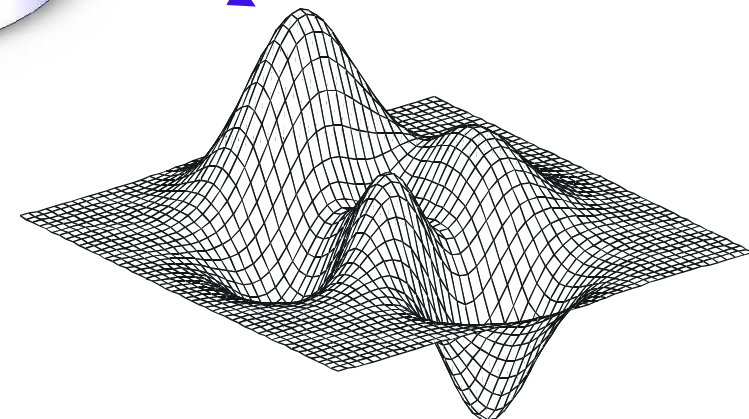


### wanted:

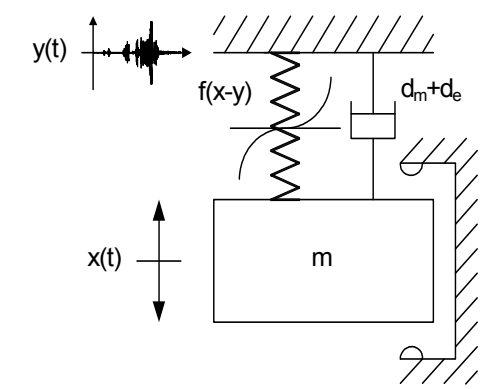
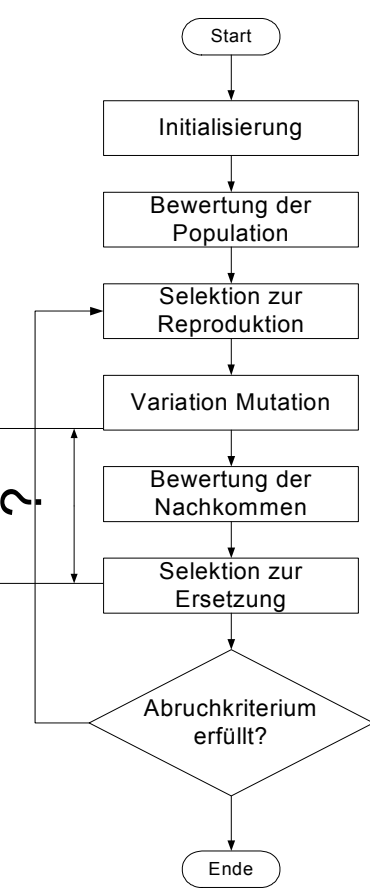
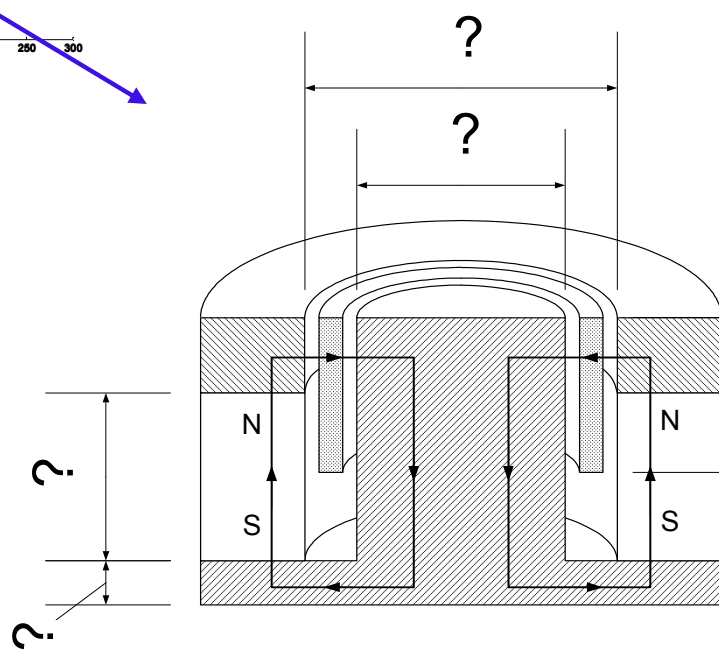
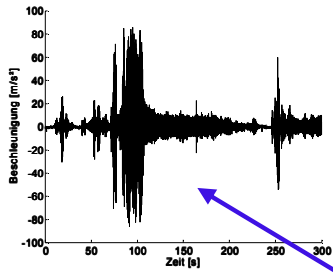
- Operation Principle
- Optimum Design
  - Material
  - Magnet/Coil Configuration
  - Shape .....

### Application:

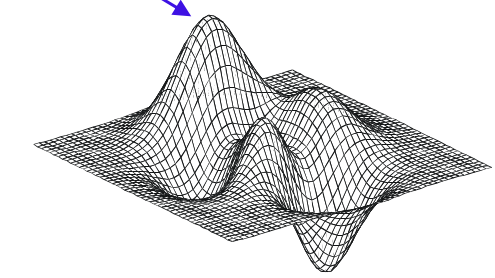
- Vibration Profile
- Shape / Size / Mass
- Required Power/ Voltage
- ...



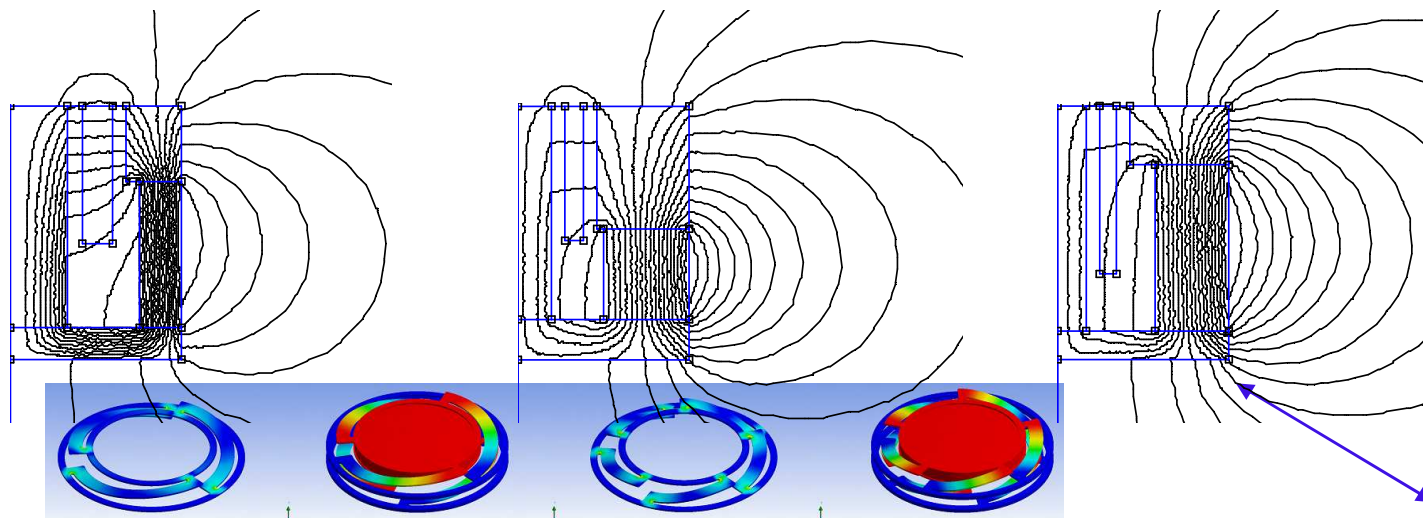
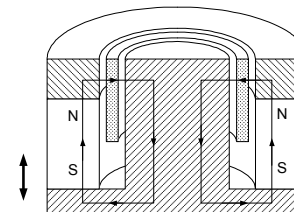
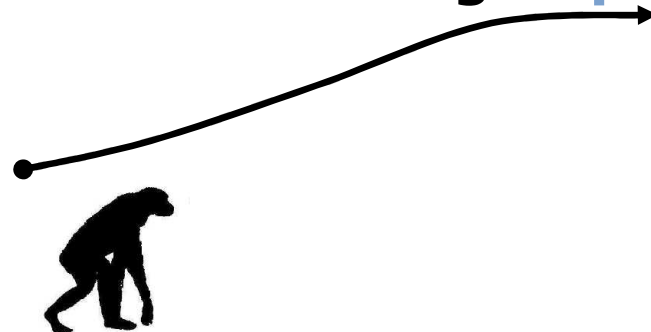
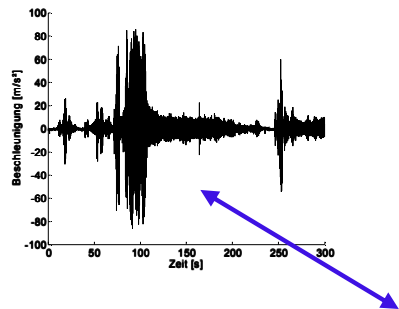
# Harvester Design Optimization



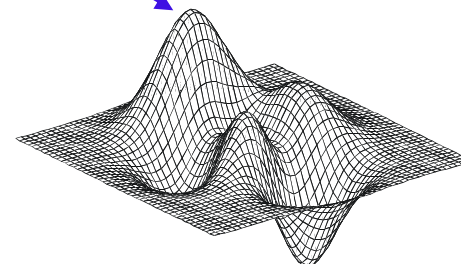
## Evolution Algorithm



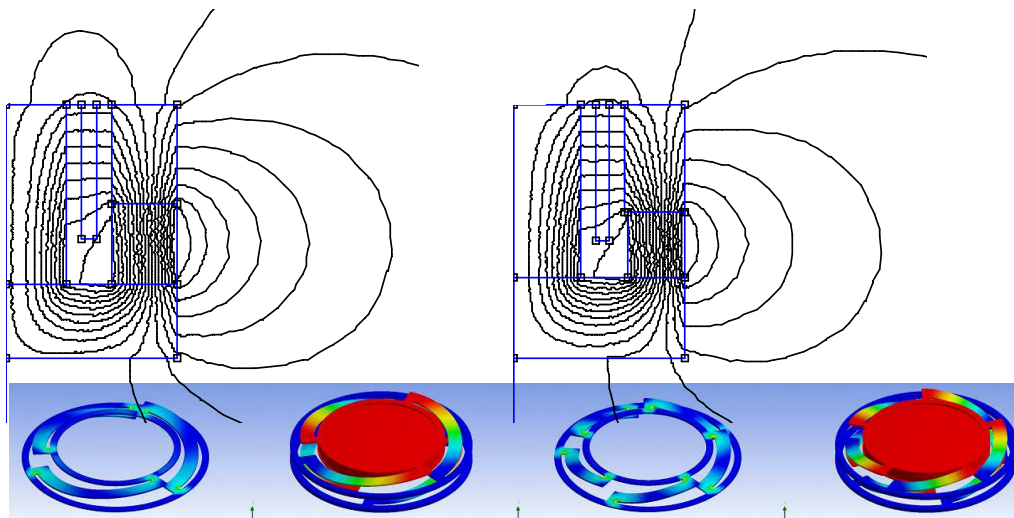
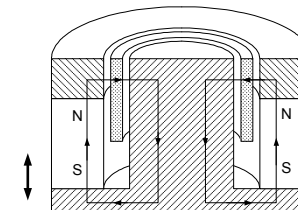
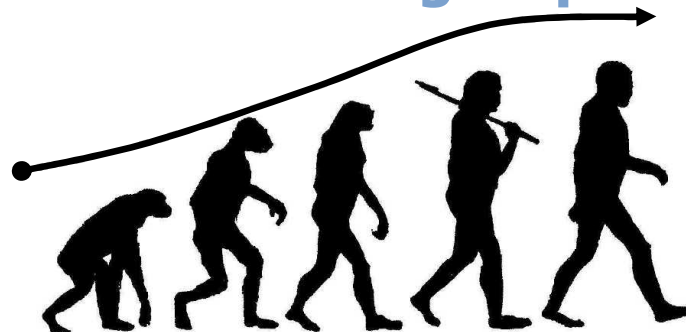
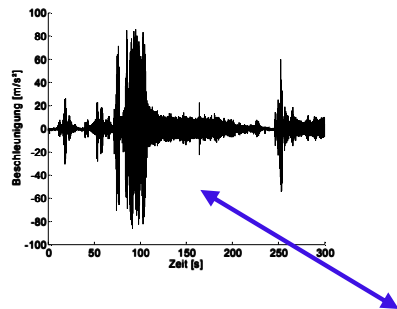
# Harvester Design Optimization



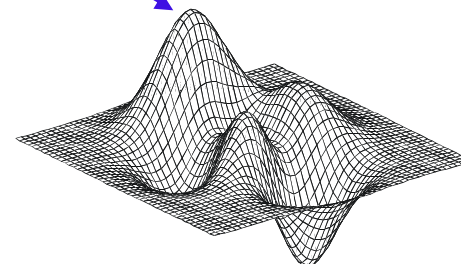
Evolution Algorithm



# Harvester Design Optimization

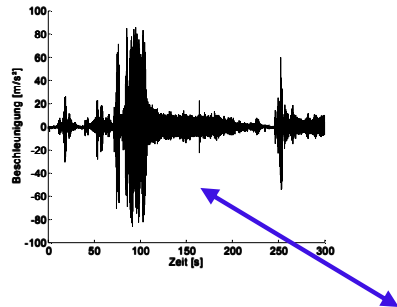


## Evolution Algorithm



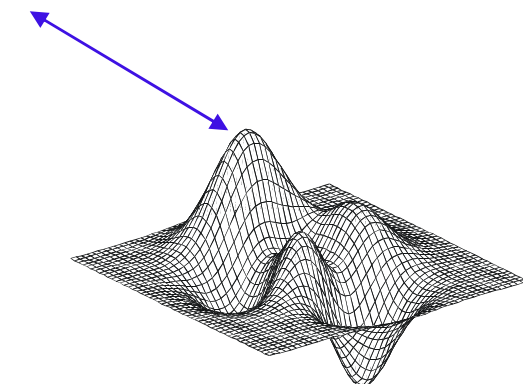
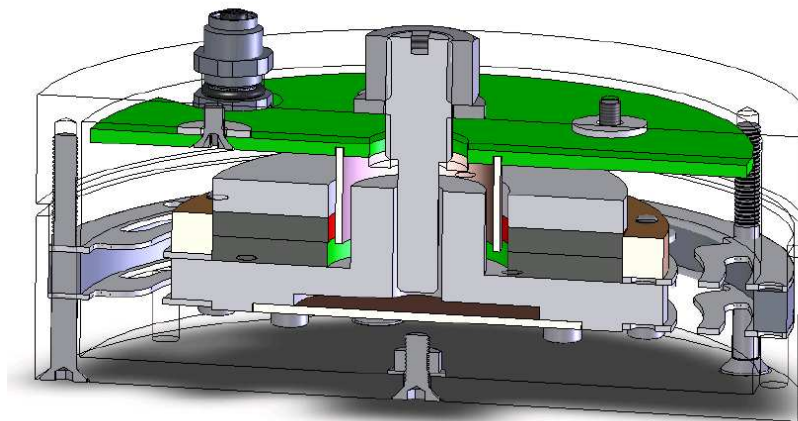


# Harvester Design Optimization



## wanted:

- Operation Principle
- Optimum Design
  - Material
  - Magnet/Coil Configuration
  - Shape .....



## Application:

- Vibration Profile
- Shape / Size / Mass
- Required Power/ Voltage
- ...

## Harvester Design & Transceiver today



Well tested in a Vibration-Range  
of > 200 g

Result today:

> 6 V<sub>SS</sub>

> 3 V<sub>DC</sub>

>120 mW

# Future Applications



DIE ANWENDUNGSGEBIETE

