

# **Miniaturised energy self-sufficient Components with reliable wireless communication for Automation technology** **"MIKOA"**

Focus project

"Autonomous networked sensor systems (mst-AVS)"

of the Federal Ministry for Education and Research

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Supported by:



## Objectives

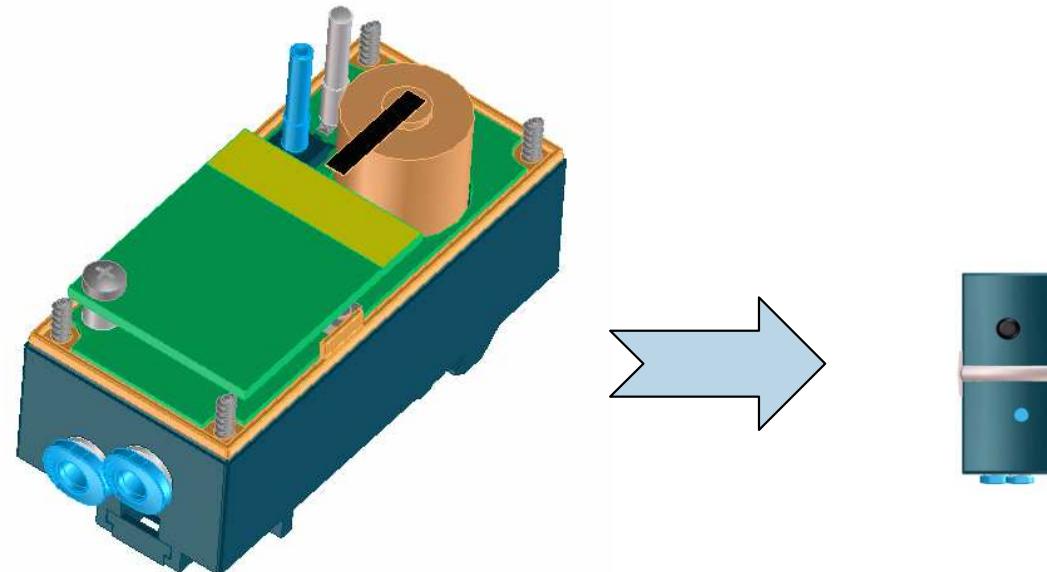
## Consortium

## Structure of the work

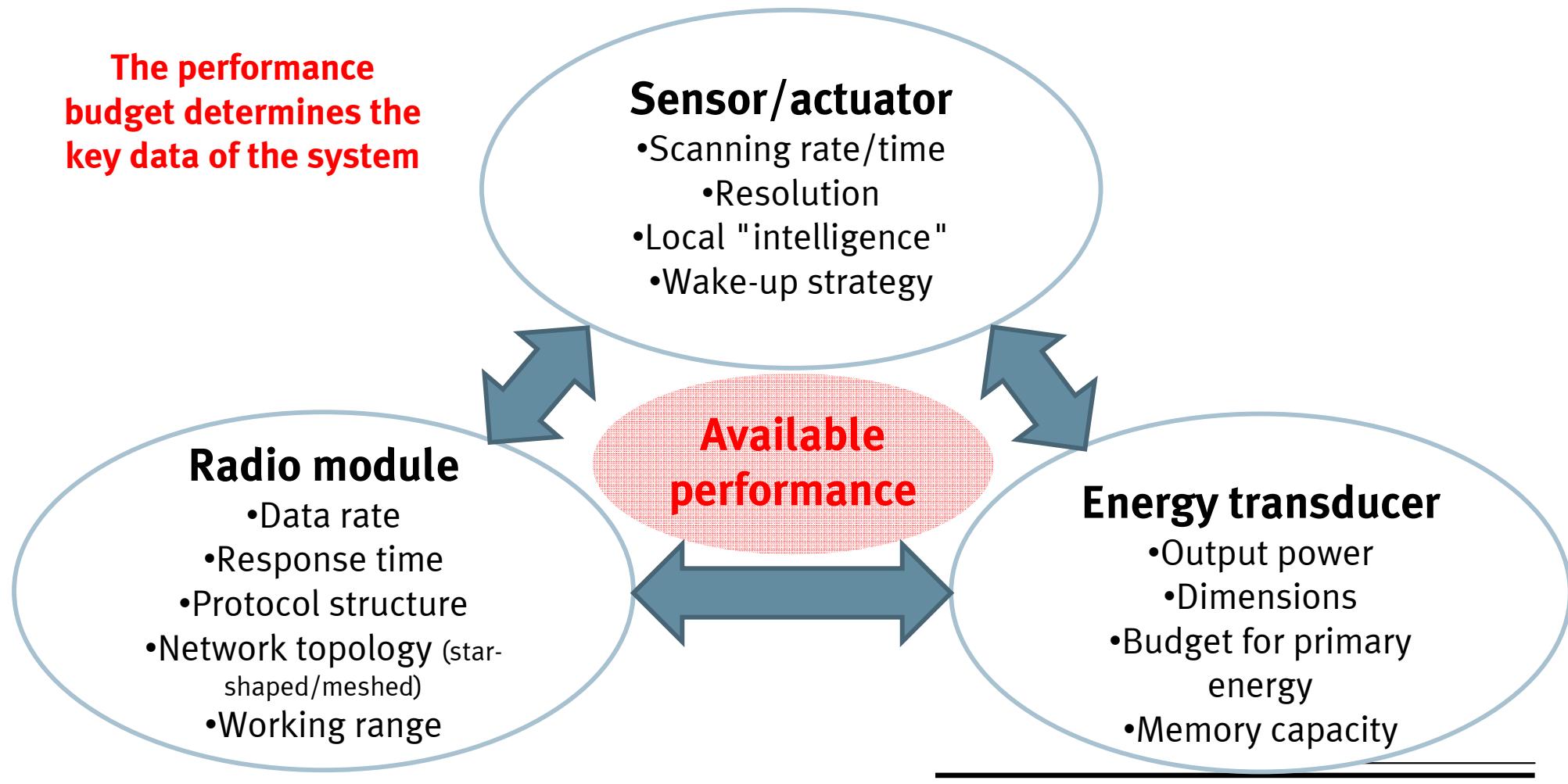
## Results up to now

## Initial situation

- Available standard components are usually too large to be integrated into industrial sub-assemblies
- Wireless communication does not yet fulfil the requirements of automation technology in some performance characteristics

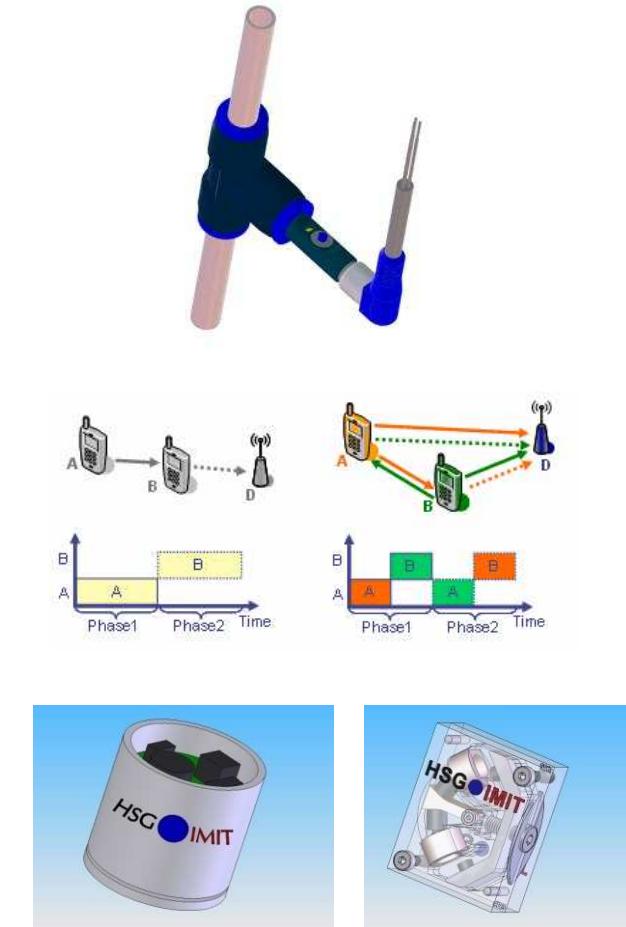


## Technical core problem



# Objectives

- **Miniaturised sensors**  
with signal detection, evaluation and wireless communication
- **Wireless communication**  
with very high availability and defined real-time behaviour  
Fading, movement, multipath reception, coexistence
- **Optimised energy transducer**  
Existing technologies continue to be miniaturised



## Objectives

Consortium

Structure of the work

Results up to now

## Project partners

- **EnOcean** GmbH, Oberhaching
- **Festo** AG & Co KG, Esslingen
- **SIEMENS** AG, Munich
- **Zollner** AG, Zandt
- **Helmut Schmidt University**, Hamburg  
University of the German Federal Armed Forces
- **University of Paderborn**
- **HSG-IMIT**, Villingen-Schwenningen
- **Ifak**, Magdeburg



Computer Networks Group  
Universität Paderborn



## Project partners

Included under sub-contracts

- ***IK Elektronik, Hammerbrücke***
- ***InTraCom, Stuttgart***



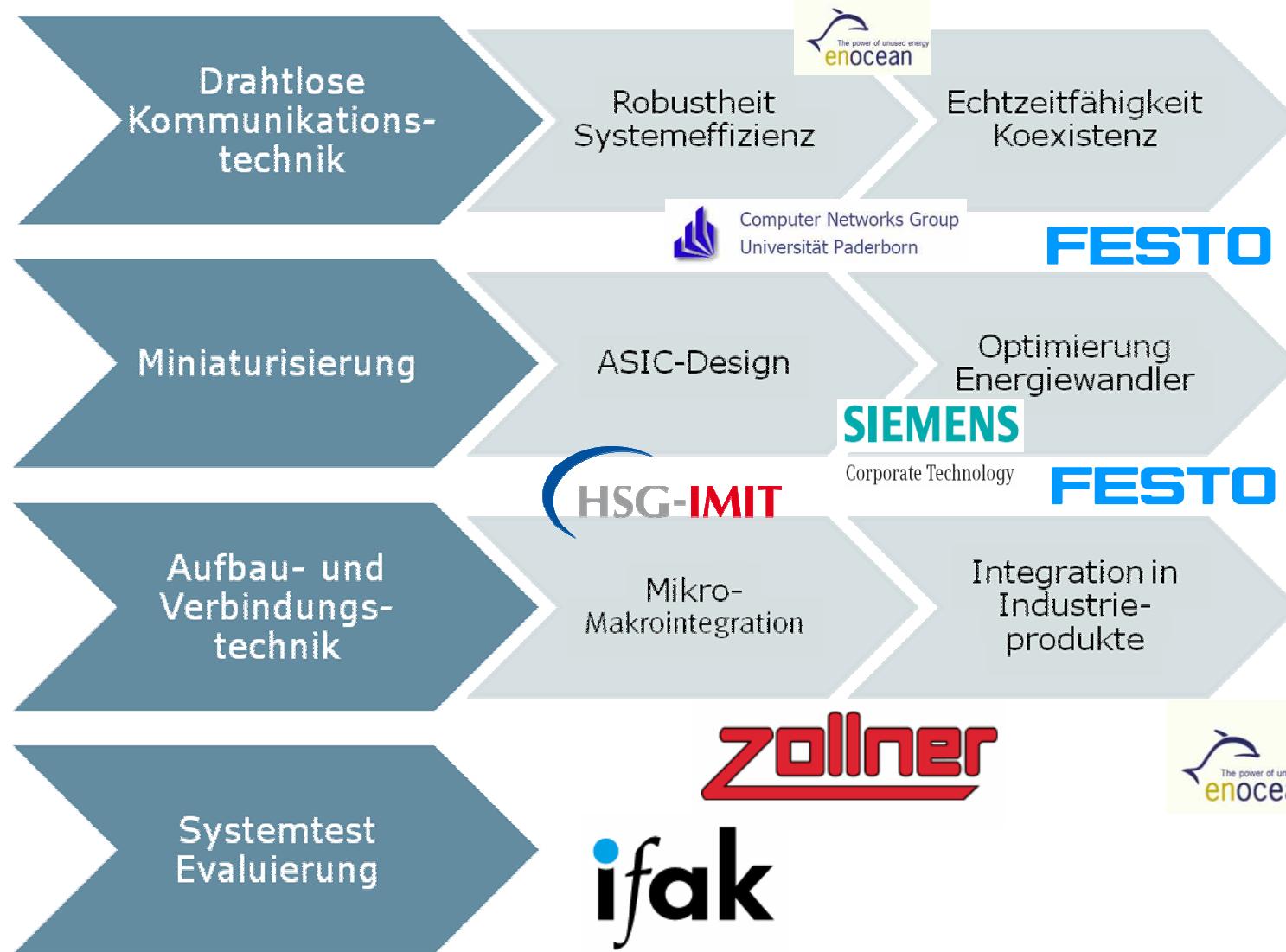
InTraCoM Group

Associated via letter of intent

- ***Texas Instruments, Freising/Oslo***
- ***ABB Stotz Kontakt, Heidelberg***



## Thematic goals



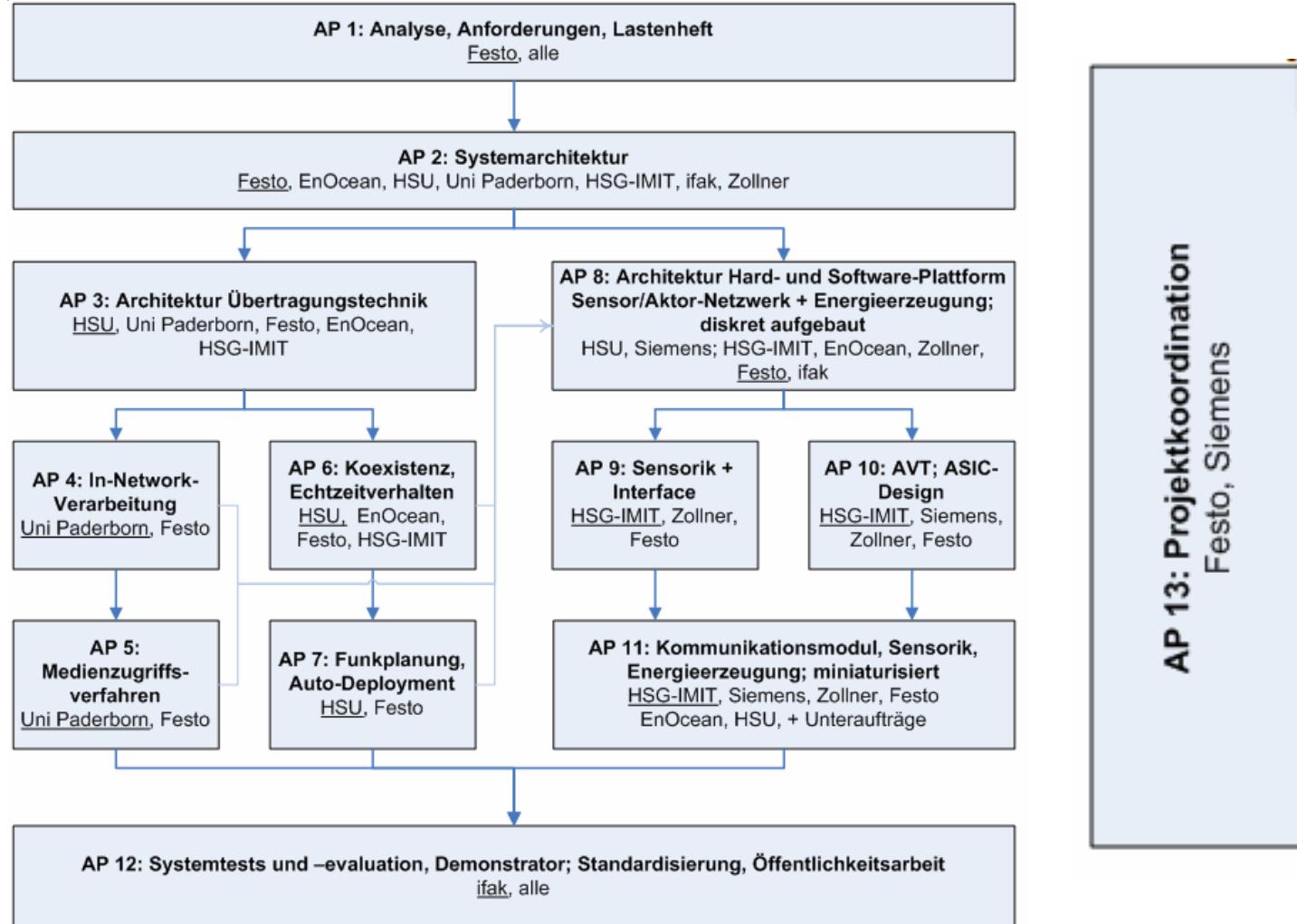
## Objectives

## Consortium

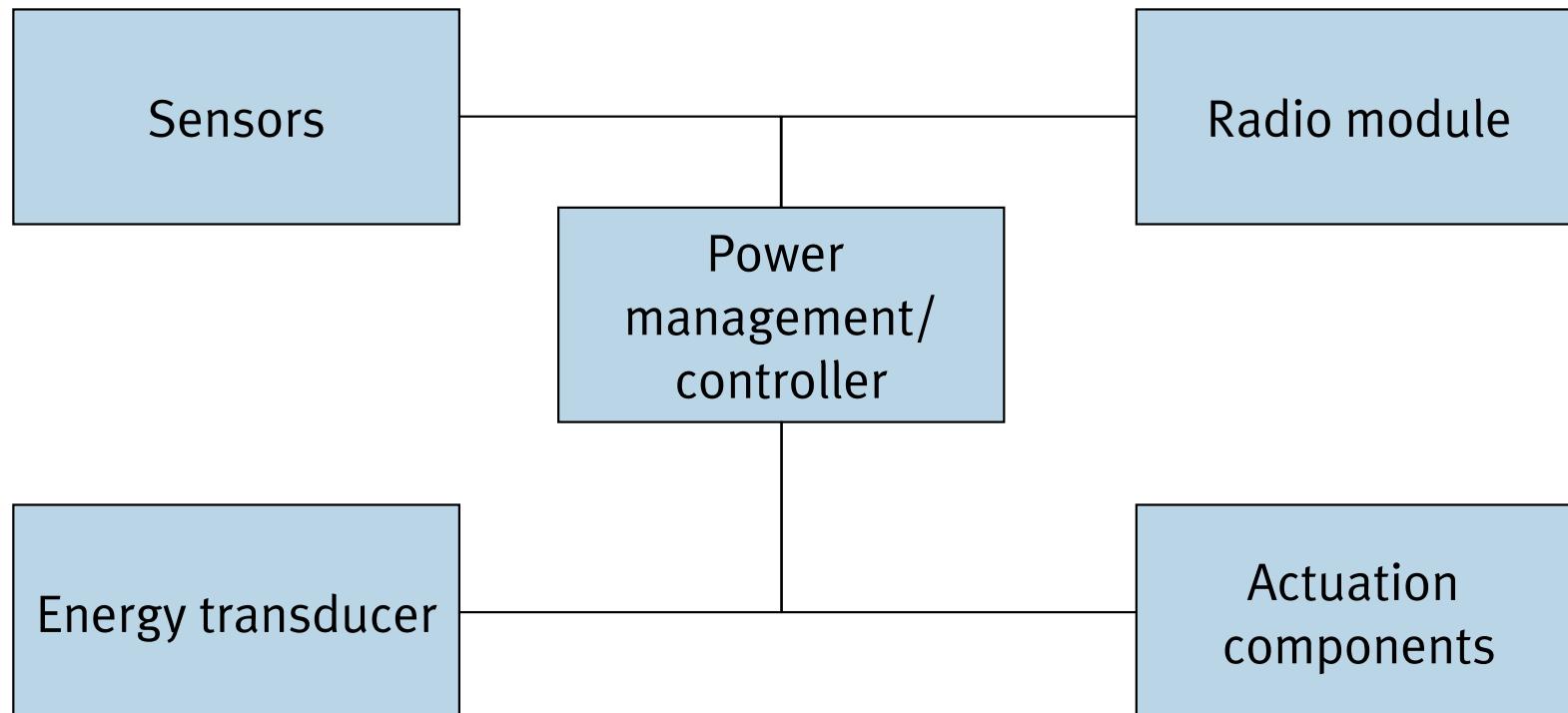
Structure of the work

Results up to now

# Structure of the planned work

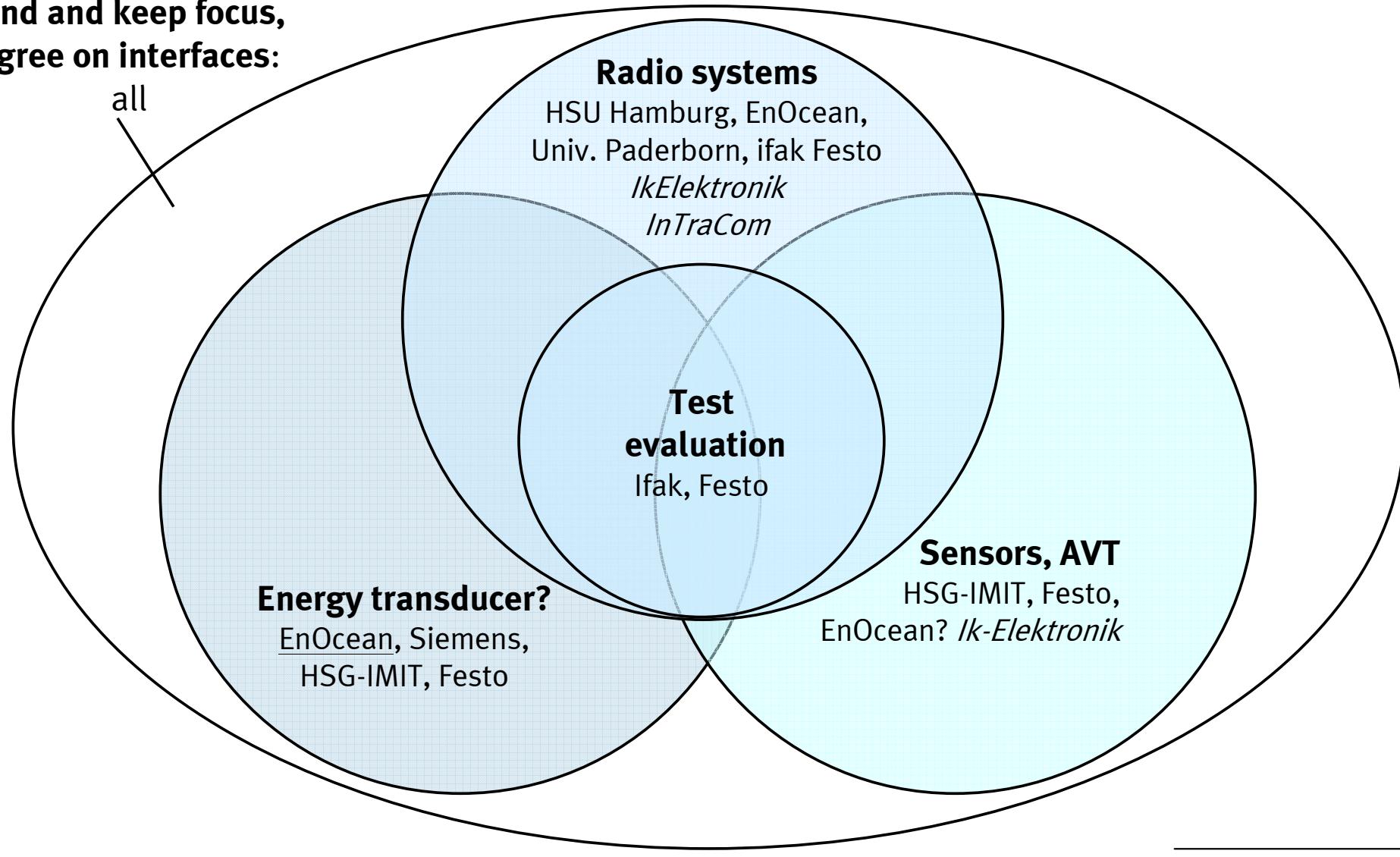


## Functional basic structure



# Structure of the working groups

Find and keep focus,  
agree on interfaces:



## Objectives

## Consortium

## Structure of the work

Results up to now, Next steps

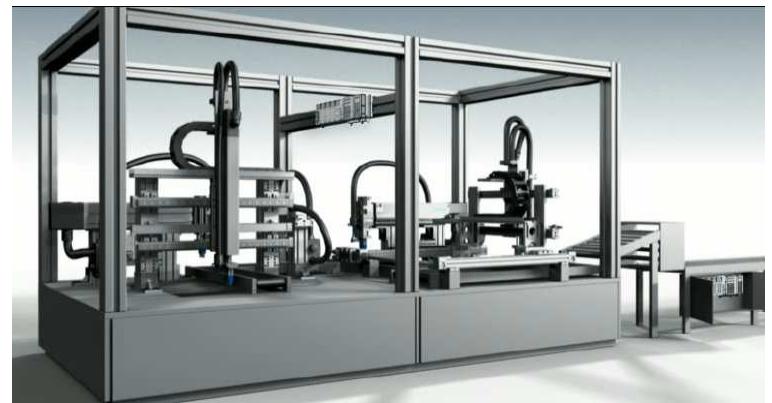
## Use Case „Plant Monitoring“

**Measured variable:**

- **System States**
  - Flow
  - Pressure
- **Air quality**
  - Humidity
  - Particles
  - Temperature

**Customer benefits:**

- Better, faster documentation  
(e.g. Environmental compliance)
- Reduced Downtime  
-> plant availability improves
- Reduced maintenance costs
- Better resource efficiency
- Improved quality



# Use Case „Fast Handling Unit“

## Measured variable:

- System States

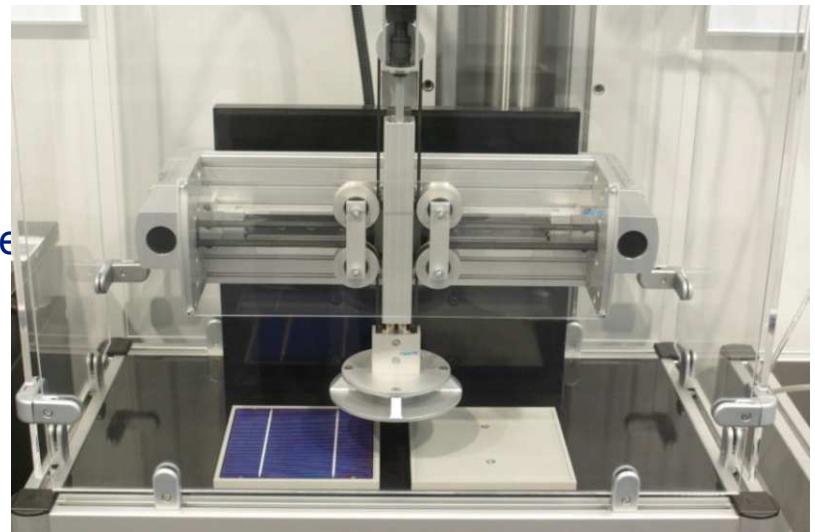
- Flow
- Pressure

- Monitored quantities

- Final position
- Position
- Reference position

## Customer Benefits:

- Solutions for moving units and special environment
- Reduced wear  
Replacement of slip rings and cable carriers
- Enhanced flexibility
- Reduced installation costs
- online Diagnosis
- Reduced Downtime  
-> plant availability improves
- Reduced maintenance costs
- Improved flexibility for adaptive production

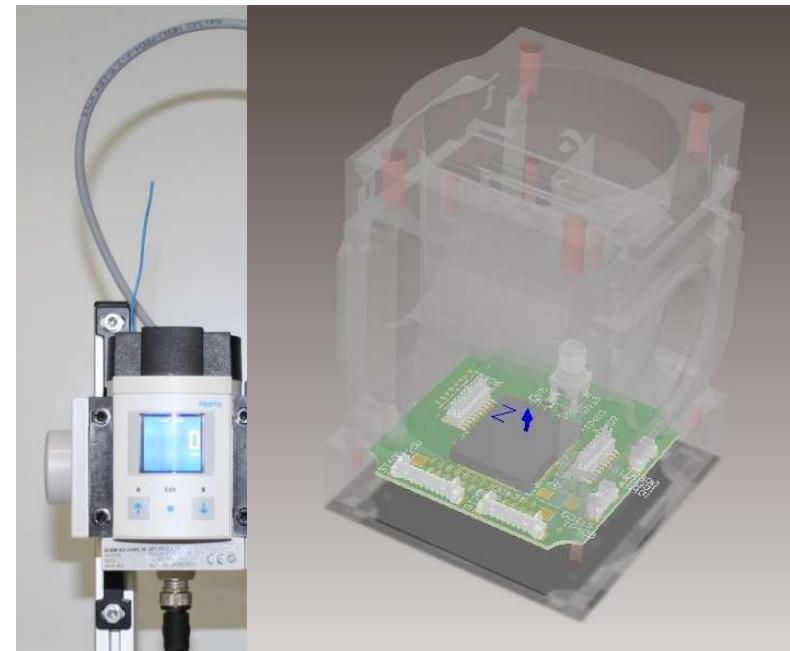


## Next steps

- Proof of concepts
- Technology development towards miniaturisation
- Systems engineering for functional and coexistence tests

## Proof of concept

- Functional tests with components in conventional technologies
- Immediate benefit in applications with reduced demands for smaller dimensions



# Next steps: Miniaturisation

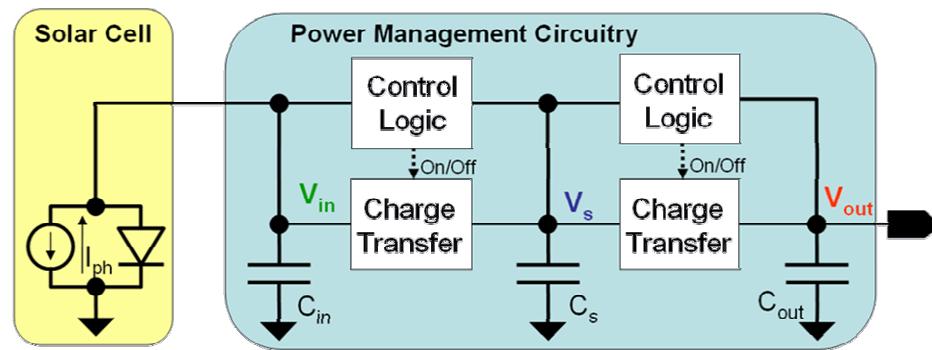
- • Evaluation of various packaging technologies
- Implementation of various concepts and validation towards technical feasibility and economical aspects
  
- **Examples :**
- Flex-Rigid solutions
- Embedded components technologies
- 3D-MID
- Housing technologies



# ASIC-Design for miniaturised solar module

- Specification
- Concept for ASIC-Design
- PCB for proof of concept available
- First measurements demonstrate feasibility
- ASIC Design in progress

New MIKO A Concept:



PCB-Implementation:



# Development of typical coexistence scenarios

Wireless communication standards, Field strength, coverage

